Founder SuperLine[™]

Anti-Counterfeit Design System

Version 4.7.1

Operation Guide

November 2018 Beijing Founder Electronics Co., Ltd.



The software described in this guide is furnished under a license agreement and may be used only in accordance with the terms of the agreement.

Copyright Notice

Copyright © Beijing Founder Electronics Co., Ltd. All Rights Reserved.

Any technical documentation that is made available by the Beijing Founder Electronics Co., Ltd. is the copyrighted work of the Beijing Founder Electronics Co., Ltd. and is owned by the Beijing Founder Electronics Co., Ltd.

NO WARRANTY. The technical documentation is being delivered to you AS-IS and the Beijing Founder Electronics Co., Ltd. makes no warranty as to its accuracy or use. Any use of the technical documentation or the information contained therein is at the risk of the user. Documentation may include technical or other inaccuracies or typographical errors. Founder reserves the right to make changes without prior notice. No part of this publication may be copied without the express written permission of the Beijing Founder Electronics Co., Ltd., No.9, The Fifth Street, Shangdi Information Industry Base, Haidian District, Beijing 100085, People's Republic of China.

Trademarks

Founder and Founder logo are registered trademarks of Founder Group Corporation. SuperLine, EagleRIP, EagleProof, ElecRoc, and EagleBlaster are registered trademarks of the Beijing Founder Electronics Co., Ltd.

Microsoft, MS-DOS, Windows, Windows NT are trademarks or registered trademarks of Microsoft Corporation.

Adobe, Adobe PhotoShop, Adobe Type Manager, Display PostScript and PostScript are registered trademarks of Adobe Systems Incorporated and PostScript 3 is a trademark of Adobe Systems Incorporated. Pentium is a registered trademark of Intel Corporation.

Other product, font and company names and logos in this guide are trademarks or registered trademarks of their respective holders and are hereby acknowledged.

Founder SuperLine Anti-Counterfeit Design System Version	Date
4.71	November 2018

Contents

1. Basic Shapes	
2. Guilloche	10
3. Texture	30
4. Lace	55
5. Relief	58
6. Latent	
7. MicroText	67
8. Image	68
9. Refraction	
10. Lock-Opening	

1. Basic Shapes

Rectangle 🔲

- 1. Draw a square: press the **Shift** key while you are dragging the mouse.
- 2. Draw a rectangle which the center is the position you just clicked: press the **Ctrl** key while you are dragging the mouse.
- 3. Double-click the **Rectangle** tool to open the **Tool Properties** dialog box shown as follows. And determine if the rectangle can be reshaped to convex or concave. Click **OK** to exit;
- Use the Node Editor tool K to adjust the convex or concave angle. Procedures:
 - (1) Choose the **Node Editor** tool 🥻 in the Graph toolbar;
 - (2) Select the rectangle; the rectangle's nodes are displayed in the form of small boxes;

(3) Click the mouse and drag a node along one side of the rectangle, you may see the rectangle's concave or convex angle changes accordingly. Release the mouse when you are satisfied.

Of course, for further reshape of the rectangle, you may first convert the rectangle into a curve (through the **Object > Convert to Curve** command) and then adjust its nodes.

Tool Properties	×		
Rectangle Polygon Spiral Pencil			
Corner Setup	-		
Convex C Concave			
			1 1
		4	
OK Car	cel Help		∖ .∕

Circle 🔘

- 1. Draw a circle: press the **Shift** key while you are dragging the mouse.
- 2. Draw a ellipse which the center is the position you just clicked: press the **Ctrl** key while you are dragging the mouse.

Notes

- 1. If you have selected **Snap to Object, Snap to Grid or Snap to Guides**, then you may snap the center and one semi-axle of the ellipse to the appropriate positions, and control the semi-axis' directions to draw regular or 45°skewed ellipses.
- 2. The ellipse can not be adjusted directly with the **Node Editor** tool. For further reshape, you may first convert the ellipse into a curve (through the **Object > Convert to Curve** command) and then adjust its nodes.

Polygon 🔘

- 1. Draw a regular polygon: press the **Shift** key while you are dragging the mouse.
- 2. Double-click the **Polygon** tool \bigcirc , define the polygon's vertex number and shape in the pop-up **Tool Properties** dialog box and then click **OK** to exit;

Number of vertexes: determines the number of the polygon's apexes.

Zigzag : change the polygon's degree of depression and projection.

Polygon: a common polygon

Star: a pentagon-like polygon

Asteroid Polygon: a concave polygon with doubled apexes.

When a polygon is produced, you may use the **Node Editor** tool **i** to reshape the polygon appropriately, so as to get the desired graphical effects, such as change the polygon's degree of depression/projection and symmetry, and change it to flower shape.



Node Editor 🤸

To reshape an object, by way of moving the curve's nodes and control points, and enables you to reshape such graphic objects as rectangle, polygon, sine curve and any random curve.

To reshape an object, you must make it selected at first. you can only select **individual graphic objects** instead of images, text, group objects and clip objects.

Double-click the **Node Editor** tool and the **Node Editor** window appears.

The following table lists the functions of various tool buttons in the **Node Editor** window:

Button	Name	Function
*+	Add Node	Add a node
* 1	Delete Node	Delete a node
2.57	Convert to Line Straight	Convert a curve into a straight line
6%	Convert to Curve	Convert a straight line into a curve
¢+↓	Join	Join two terminal nodes
¢+¢	Break	Break a curve at a node
9- 1	Connect	Connect two terminal nodes with a straight line
_a+8	Divide Curve	Separate a sub-path as a new object from a graphic that contains multiple sub-paths
R	Sharp Curve	Transform a selected node to a needle node
\geq	Smooth Curve	Transform a selected node to a smooth node
\sim	Transform Curve	Transform a selected point to a symmetrical node
\$ <	Reduce Curve	Remove extra nodes from a curve
	Align Nodes Horizontally	
	Align Nodes Vertically	

Spiral 🔞

- 1. Draw a square out frame containing the spiral. : press the **Shift** key while you are dragging the mouse.
- 2. Double-click the **Spiral** tool 🔞 , set up the circle number and direction of the spiral in the pop-up **Tool Properties** dialog box and then click **OK**;

Cycles: determines the circle number of the spiral to be drawn.

The selection of **Counterclockwise** and **Clockwise** will result in a spiral that rotates anticlockwise and clockwise respectively.

Tool Properties	×
Rectangle Polygon Spiral Pencil	
Cycles 🔄 🚊	
C Clockwise 💿 Counterclockwise	
OK Cancel Help	

Add Contour 🍪

- 1. Use the **Circle** tool 🔘 to produce a circle or ellipse in the page, and make it selected;
- 2. Click the Add Contour tool 🏼 shown as in the following figure.

Frequency: nodes of the contour.

Amplitude: the contour's vibration amplitude.

Argument: the location of the starting node. When the argument is set to 0°, the starting nodes of both the contour and the circle or ellipse are overlapping; and when it is set to 90°, the generated contour is symmetrical about the vertical axes of the circle or ellipse.

Notes:

- ① You can only add contour for circle or ellipse;
- 2 Contours are usually used as the outlines of guilloches;



Divide by Path: divide the selected object with the chosen path.

1. Draw an object which you want to divide and a path, put the path to the above of the object and on the position which the object will be divided.

2. Select the object, then click **Object—Divide by Path**. The mouse will be changed to the select arrow **F**.

3. Click the path, all nodes will appear, select all broken nodes, then click the Break icon.

4. Use the **Select** arrow to select the object, click **Object—Release Combination**, the object will be divided by the path.



Open Curve Mirror: to make a copy of a curve as the mirror of the original curve. Moreover, the relative position between the original and the new curve are set, where the end point of the original curve is the start point of the new curve.



Horizontal Joint: to create the horizontal mirror for the curve and join it with the original curve to make one curve.
No Horizontal Joint: to create the horizontal mirror for the curve and but not join it with the original curve.
Vertical Joint: to create the vertical mirror for the curve and join it with the original curve to make one curve.
No Vertical Joint: to create the vertical mirror for the curve but not join it with the original curve.
No Vertical Joint: to create the vertical mirror for the curve but not join it with the original curve.
No Vertical Joint: to create the vertical mirror for the curve but not join it with the original curve.

(1) To make the Open Curve Mirror, it is required that there is at least one graphic or group object in the selected object (one or more) that has no less than one open path. The end point of the open path is taken as the axis of the mirror, and all other close paths or graphic objects use it as their mirror axis. If there are more than one open paths in the selected object, all other close paths or graphic objects use the right-most (up-most) end points of all open paths as the horizontal (vertical) mirror axis.

(2) If there are more than one graphic objects in the selected objects, they become group objects after being mirrored.

③ If there is clip-mask object in the selected objects, the clip-mask object will be mirrored and the clipped content will disappear.

(4) The mirror effect is related to the direction of the path. Therefore, it is important to change the direction of the curve if necessary (refer to the following section).

Sine Curve ∾

To draw sine curves.

- 1. Click the Sine Curve tool 🔍 , and the Sine Curve dialog box appears;
- 2. Set up the sine curve's wavelength, width, amplitude and argument in the dialog box. The right of the dialog box displays the sine curve's preview. Click **OK** to exit, and the cursor becomes a large black arrow;
- 3. Click in the page. The sine curve will be generated.

argument: input X and X*n, where, X represents an angle value and n a natural number.

Unit: define the unit for the width and length in the dropdown box.

width: decide the sine curve's width and determine its period as well. For example, specify in the list a curve's wavelength to be 30 and the number in the Width box to be 45, and then the curve's period will be 45/30=1.5.



If only one sine curve is generated, you may use the **Node Editor** tool in the Graph toolbar to extend it, i.e., to increase or decrease the number of periods.

Procedures:

- (1) First generate a one-period sine curve, and then choose the **Node Editor** tool
- (2) Select the sine curve with the mouse. Small boxes are now available to its two terminal nodes;
- (3) Drag one small box to the appropriate position and the sine curve will also extend to this position.



If multiple sine curves are generated at one time, you may first ungroup them and then extend them individually. To further reshape a sine curve, you may first convert it into a curve and then use the **Node Editor tool**.

Group 🎦

To group refers to combine multiple objects into a group object .

(1) Select the multiple objects to be grouped;

(2) Select the **Object** > **Group** command, or click the **Group** tool \ge in the Graph toolbar, or select **Group** from the right-click pop-up menu. When objects are grouped, their respective properties remain unchanged. For example, if the fill color is red originally, then it is still red after grouping.

Combine: to turn multiple graphics into one and reshape. To turn multiple graphics into a new graphic object (but not a group object), and the new graphic object has the same filling color and outline properties as the original selected one.

Release Combination: to divide the sub paths of the object and create new individual objects respectively. The new object has the same properties and filling color as the original one.

Note: If select multiple objects, only those objects with sub paths can be divided. Other objects such as group object, clip-mask object and graphic object with single path and so on will not change.

Pathfinder:



Unite: to take the periphery part of the two combined curves.

Intersect: to take the common part of the two curves and delete the non-overlapped part.
Exclude: to take the non-overlapped part of the two curves and delete the common part.
Minus Front: to use the rear curve to subtract the front curve according to the folded order
Minus Back: to use the front curve to subtract the rear curve according to the folded order
Divide: to divide the two curves into multiple curves according to the intersection of the two curves.
Break Apart: to divide the parts surrounded by the two curves into multiple closed areas.

2. Guilloche

1. Wave Generator

Create the splendid guilloche effects provided by wave vibration.

Basic parameter settings for wave Functions

Select the Wave Generator command under the Effect menu, and the Wave Generator dialog box appears.

Wave Generator	×
Function List Y Wave: AB X Wave: CD 1 F1 ID A B C D F2 ID A B C D F3 ID A B C D F4 ID ID A B C D F5 F6 F7 F8 F9 F1 Length 176.385 Rename Period 5 - Wave Length 35.277 Delete Amplitude 70.554 Point 30 Copy Reset Phase 0 - C Straight Line Add Offset 0.000 C E llipse C	
Precision 0.01 Smooth Curve Unit mm Generate Preview Close	

Founder SuperLine 4.60 provides you with 30 wave functions, being listed in the **Function List** box, to meet your general needs in pattern design. In addition to this, it also allows you to create, modify, copy or delete functions, so as to gain more custom effects.

1) Create, Edit and Delete wave functions

You can create, edit, copy and delete functions in the Wave Generator dialog box.

Create a function

Click the **New** button. A new function named "Fn" will be generated at the down most line of the **Function List** box, and become selected. The table on the right displays some **coefficient** settings: B1 =1; A1 = C1=D1 =0. And the preview area displays the wave outline of this function.



To modify the values of A, B, C and D, double-click the corresponding value and enter a new one. For example, you can modify as follows: A1=3, B1=1, C1=2, D1=5, and the new wave will be previewed as:



You can continue to modify values of such parameters as Length, Period, Amplitude, till you get the satisfied effect. Details on how to set these values are provided in the later sections.

Rename a function

To change the function name, select the function you want to rename, and enter a new name in the **Name** edit box, for example, we input a new name "Wave", and then click the **Rename** button. See the following figure.



Delete a function

Select a function in the Function List box and click the Delete button to delete.

Copy a function

Select a function in the **Function List** box and click the **Copy** button to copy. The copied function is located at the down most line of the **Function List** box and named as "CopyXXX". You can change its name by using the **Rename** button.

Reset a function

When the **Reset** button is clicked, the **Function List** box will be restored to include only the original 30 default functions. All the user-defined functions will be removed.

Add a function

When the **Add** button is clicked, functions in the **Function List** box will be displayed in a new order, in which the original 30 default functions are displayed in front of the user-defined functions.

Note: For any of the original 30 functions, if you have changed the settings, but haven't renamed it, the Add operation will automatically restore its default settings. Therefore, in case that you are creating functions based on a default function, we recommend you to copy it before you perform the add operation.

2) Basic Parameters

Wave lines are the basic elements of the wave patterns. The shapes and directions of these lines are determined by interior wave functions. We can change the basic wave lines by changing the settings of these functions, such as the coefficient values, Length, Period, Amplitude and etc.

Edit the coefficient table



In the figure above, the coefficient table refers to the table on the right of the Function List. The coefficient values in this table determine the shape of the basic waves. On the upper-right of the table, there is an edit box. The number in the box controls the lines available in the table.

Add or reduce lines: to add or reduce lines in the table, directly input a line number in the "Y Wave: AB X Wave: CD" edit box, or click the button to select a line number, and then click anywhere in the table.

Take the figure above as an example, if we change the line number "3" to "4", and then click in the table, the lines in the table will count to 4, see the following figure.



The A, B, C and D values for the new added lines are all set to 0 by default. To change their values, you can double-click the corresponding value to make it selected, and then directly input a new value. For example, we can make a change as: A=4, B=C=0, D=5.

Note: Valid value in the "Y Wave: AB X Wave: CD" edit box is 1~20.



3) Other Parameters

Length: the total length of the wave you want to create. When it is applied to an ellipse, it represents the perimeter of the ellipse. Valid value is 4-2000.

Period: refers to the period of the current function, the value can be an integer larger than 0. The following figures display the previewed waves when it is set to 4 and 6:



Wave Length: calculated by dividing the Length by the Period.

Amplitude: can be set to any real number, representing the height of the current wave. The following figures display the previewed waves when it is set to 50 and 80:



Point: represents how many points a period consists of. For example, if the period is set to 5, and the point is set to 30, then the total points of the graphic will be $30+(30-1)\times4 = 146$. It can be set to an integer between 24^{\sim} 100. **Phase**: representing the horizontal starting location of the wave. 100 is a period, valid value for this parameter is an integer between $-100^{\sim}100$. When it is a positive value, the starting location moves rightward; and when it is a negative value, it moves leftward. If it is set to "-100", or "0", or "100", the starting location stays at a same place, the initial place for a complete period. The following figures display the previewed waves when it is set to 0, 5 and -5:

Offset: representing the vertical offset of the wave, can be set to any real number. When it is a positive value, the whole wave offsets upward; and when it is a negative value, it the whole wave offsets downward. The following figures display the previewed waves when it is set to 0, 20 and -20:

Straight Line: waves are arrayed in straight line.

Ellipse: waves are arrayed in ellipse.

Precision: refers to the precision for fitting the Bezier curves. The smaller the value is, the smoother the curve will be. The value can be set to 0.01-10.

Note: If you want to gain accurate and smooth graphics, please set this value to a comparably small value.

Unit: the unit for the Length, Wave Length, Amplitude and Offset values. Options include mm and pt.

Smooth Curve: to fit all points to form a Bezier curve, so as to make the curve smoother.

Original Curve: to connect points with straight lines. When points are small in quantity, the generated curve will be NOT so smooth that saw tooth may appear.

Note: If you specify too few points, the graphic generated will be NOT smooth and accurate enough. But if you specify too many points, the speed for generation and preview will be slower while the quality of the graphic is improved.

2. Blend

To create a series of graphics to reflect the transformation process from one graphic to another. Blend can produce nice visual effect, which is suitable for the anti-counterfeit design. This is shown in the graphic.

The detailed procedure is as follows.

- 1) Draw a start object and a end object.
- 2) Select **Effect > Blend** in the menu. The **Blend** dialog box pops up.
- 3) Set blend parameters in the **Blend** dialog box.
- 4) Click the **Start Object** button . The cursor changes to horizontal arrow pointing to right . Use this cursor to click the start object for blending.
- 5) Click the **End Object** button . The cursor changes to horizontal arrow pointing to left . Use this cursor to click the end object for blending.
- 6) If we want to mix along the path, click the **Path** button
 The cursor changes to a curved arrow
 Use this cursor to click the blended path object.
- 7) After appoint the mixed path, the graphics created by mixing are uniformly distributed along the path. Otherwise, the graphics created by mixing are uniformly distributed between the start object and the end object.
- 8) If select the mixed path, the **Rotate along Path** check box is valid. If select this check box, the created graphic rotates along the appointed path.
- 9) Click **Apply** in the dialog box, the Blend is created.



Space: refers to the minimum space among curves in the curve group generated by Blend. When this parameter is selected, you can input a value directly in the right box, or click the small arrow aside to select a value.

Step: refers to the number of intermediate graphics created during mixing. Inputting values directly or press the small arrow aside can adjust it. The bigger the steps, the denser of the curve distribution is.

Rotation Angle: It is the rotation angle of the last graphic after mixing if the Blend is invalid. The rotation angle of the first graphic created is 0, and that of the last graphic is set to s. The rotation angle of all other graphics increases by degrees of s/n (n is the steps). Inputting values directly or press the small arrow aside can adjust the value of s.

Rotate along Path: Only the mixed path is selected, the Rotate along Path check box is valid. If select this check box, the created graphic rotates along the appointed path.



The effect of Blend is related to the start point of the curve, the direction of the curve and the number of control points. The user can use the Node Editor Tool to change the number of the control points, and change the direction of the curve by reversing the curve.

Notes:

(1) The start object and end object can be graphic object, text or group object. If it is text, we need to convert it to curves and then mix. If it is group objects, there must be objects like graphic or text that can be mixed in the group, which are path.

(2) The path can be a graphic object, text and group object. If the path is text, we need to convert it to a graphic first and then use it for transform path. In case of the group object, there will be objects (graphics and text) that can participate in the mix in the group. These objects are all paths.

3. Fill Curve

To fill an area using curves (unit). Fill Curve is absolutely necessary in the anti-counterfeit design.

The procedure for Fill Curve is as follows.

- 1) If the **Fill Curve** dialog box is not opened, select **Effect > Fill Curve** in the menu. It is displayed as follows.
- 2) Select filling parameters in the dialog box.
- 3) Click **Select Item** in the dialog box. The cursor turns to a big black arrow. Move the cursor to the page, click the graphic object as the filling unit.
- 4) Click **Select Region** in the dialog box. The cursor turns to a big black arrow. Move the cursor to the page, click the graphic object as the filling area.
- If the triangle arrow in **Preview** points to right, click this button to open the filling preview in the dialog box.
 Otherwise, click this button to close the preview.

If the **Auto Redraw** check box is selected when open the preview, the preview changes automatically when the filling parameters (such as **Density**) change.

6) If the user is satisfied with the selected parameters, click **Apply** in the dialog box and filling effect is created.



Density means the repeated times in the filling area. The bigger it is, the denser the unit distribution is. The **Joint Lines** option enables you to get a better effect. The uniform options, including **Non-uniform, Uniform relatively** and **Uniform absolutely**, allows you to select a uniform degree of the distribution of the filling graphics. And when the **Auto Rotate** option is checked, the filling graphic rotates according to the change of the filling area. **Notes:**

 The filling unit and filling area only can be one graphic object or group object (the group objects are graphic objects). Moreover, the object as filling area only can have two closed sub paths. This means that if the filling area is a graphic object it must contain two closed sun paths and if it is a group object it must have two graphic objects and each object has only one closed path. If the selected area does not meet this requirement, SuperLine pops up a message box.
 If there is unclosed graphic in the filling unit, it uses the filling graphic created from this graphic to fill.

4. Envelope Distort

Means one graphic transform along an assigned outline. Can create wonderful transform effect, and is often used in the anti-counterfeit design. The effect of one **Envelope Distort** is shown in the figure below. The procedure for Envelope Distort is as follows.

Select the graphic object and the group objects (group objects are graphic objects).

- If the Envelope Distort dialog box is not open, select Effect > Envelope Distort. The Envelope Distort dialog box pops up.
- 3) Set the distort parameters in the dialog box.

Select the **Keep the line straight** check box, and then the line part of the graphic keeps line during transform. Select a uniform option (Non-uniform, or Uniform relatively, or Uniform absolutely) from the dropdown list, and it will try to make the Distorting Distortion path distribution of the graphic as you selected.

4) Create the Envelope frame.

There are a couple of methods for creating the envelope frame.

1. Press the **Add Curve Frame** button in the dialog box, and create an envelope frame around the selected object (The envelope transform frame can be red dotted lines with nodes. A furcated node has four base nodes. A frame-like node is an ordinary node. A round node with furcation inside is the start node. The effect of transform is related to the distribution of the four furcated nodes.



- 2. Press Add Quadrangle Frame in the dialog box, and create a quadrangle frame around the selected object.
- 3. Press **Load** in the dialog box, and the envelope dialog box pops up. Double-click the envelope frame in the dialog box, and create an envelope transform frame around the selected object.
- 4. Press **Create From** in the dialog box, and the cursor turns to a big black arrow. Use the mouse to click the graphic as the envelope frame in the page to create the envelope transform frame (the envelope frame shows at the clicked graphic).
- If selected graphic is a single closed path, we need to set anchor point as follows. Open the **Node Editor** window, and select one node in the graphic. Click the **Anchor** button in the **Node Editor** window to set this node as the anchor point.

Apply the same methods to set anther three nodes.

- 5) Adjust the envelope frame
- After the envelope frame is created, we can adjust it (if we don't need to adjust it, press Apply to do transform). The method of adjusting envelope frame and that of adjusting the shape of the graphic using Node Editor tool are the same, as well as move nodes and control points, add and delete nodes, and change the properties of the nodes.



6) Create Transform Effect

- After a satisfied envelope frame is created, press **Apply** in the dialog box. The selected object transform based on the shape of the envelope frame.
- If the user is not satisfied with the transform effect, select **Node Editor** tool in the **Graph** toolbar. After adjust the envelope frame, and then press **Apply**.
- If the transform effect is good, press **Cancel Envelope Box** in the dialog box. The Envelope Frame disappears and the transform effect is saved. In this case, the user cannot do transform again by using the method of adjusting envelope frame, but to create a new envelope frame.
- If the user wants to save the current envelope frame of the object for other objects, press **Save Envelope Box** in the dialog box. The Envelope Frame is saved in the Reserved Envelope Frame (Press **Load**, which can be found at the end). **Notes:**
- For Envelope Distort, only one graphic object or a group object (the group object is the graphic object) can be selected.
 For creating the envelope frame from a graphic, the user only can select a closed path or an object with two open paths as the envelope frame object. Such objects include a graphic object (with only one closed path or two open sub paths), or a group object (with only two graphic objects, and each graphic has only one open sun path).
- ③ To apply a single closed path object as the envelope frame, four anchor points should be set. If the positions of anchor points are not set right, click Apply in the Envelope Distort dialog box. A dialog box pops up as shown in the graphic. Click OK and then reset the anchor points.
- (4) The effect of Envelope Distort has relationship with the direction of the path in the envelope frame. If the connection lines between the four furcated nodes are crossed, the effect of transform can be very odd. In this case, reverse one direction of the path in the envelope frame, and then do envelope transform.

5. Magic Kaleidoscope

To design a variety of guilloche patterns at your pleasure by only creating a graphic element and define several parameters. To generate kaleidoscope, perform as follows:

1) Create a graphic element on the page and make it selected. For example:



2) Select the Magic Kaleidoscope command under the Effect menu to open the Magic Kaleidoscope dialog box, shown as in the following figure.

Magic Kaleidoscope	X
Outline Radius 105.831 Roll Radius 63.499 Adjust Mode Radius1 Radius2 Total Period 5 Radius3 Valid Period 5 Radius3 Element Size Horizontal 35.277 Width 15.000 Horizontal 35.277 Height 17.623 Vertical 0.000	
Outline © Inner Outline © Outer Outline © Straight Line	
Element Type Convex Element C Concave Element C Dot Element	
Point 36 © Smooth Curve © Original Curve	
Precision 0.01 Unit mm	
Generate Preview Close	

3) In the preview area, as you can see, the graphic object created in procedure (1) (the pentagon) has become a basic unit of the kaleidoscope. Here as an example, we remain all parameters in the Magic Kaleidoscope dialog box to their default values, and click OK. A kaleidoscope pattern will be generated on the page, as shown in the following figure.



Basic Working Principle of Magic Kaleidoscope

Outline Circle: the big, outmost and abstract circle. Its outline stays in an unmoved state, representing the motion track of the small roll circle inside. It determines the range and size of the generated pattern.

Roll Circle: the small rolling circle inside the outline circle. It moves along the outline of the bigger circle.

Graphic element: located randomly inside the roll circle, rotating while rolling along with the roll circle.

Motion track of the graphic element: the finally generated guilloche pattern, describing the motion track of the graphic element as a result of the rotation and

Parameter settings

The settings for the big outline circle, the small roll circle and the graphic element are closely affected by each other.

Different combination of their settings can produce various kaleidoscope effects.

When you want to view the effect after you have modified one or more of the parameters, you can click the **Preview** button or click anywhere in the preview area to preview. In this way, you don't need to generate it on the page each time.



1) Settings for outline circle and roll circle

Radiuses of the outline and roll circles determine the shape, size and period of the kaleidoscope.

Outline Radius: the radius of the outline circle, you can define its value by inputting a number or clicking the adjustment button to select a value.

Roll Radius: the radius of the roll circle. Its value is automatically generated based on the outline radius and total period. The list box in its below provides all available options for you to select.

Total Period: the input period by the user for the motion track of the graphic element.

Valid Period: the period allowed to be set, its value must be an integer no more than the total period. By default, it is the total period.

2) Settings for the graphic element

Width and Height: you can define the width and height of the graphic element through these two options. Different settings will produce various kaleidoscope effects. When the **Element Type** is set to **Dot Element**, these two options are disabled.

Horizontal and **Vertical**: refer to the horizontal and vertical spacing between the center of the graphic element and that of the roll circle. Taking the center of the roll circle as the origin of coordinate, positive value represents a location on the right or above of the center, and negative value represents a location on the left or below of the center.

Notes:

For the elements created on the page, when being imported into the Magic Kaleidoscope dialog box, no matter what sizes they are in, they will all be taken as 0 by default. You can define their sizes by changing the Width and Height values. Click the preview area when you have changed these two values, the modified preview effect will be displayed.

(2) All previews are displayed in appropriate proportion, therefore, the outline radius, roll radius and element size represented in the preview are NOT the actual sizes.

3) Outline setting

Inner Outline: roll circle rolls along the inner side of the outline.

Outer Outline: roll circle rolls along the outer side of the outline.

Straight Outline: roll circle rolls in straight line.

4) Element Type setting

Convex Element: The kaleidoscope describes the motion track of the point on the element that is closest to the tangent point.

Concave Element: The kaleidoscope describes the motion track of the point on the element that moves in even speed. **Dot Element**: the element is considered as a dot. The kaleidoscope describes the motion track of the dot.

5) Precision settings

Point: refers to the original points on the track in each period. The bigger the Point value is, the smoother the lines are, but the speed will be slower.

Smooth Curve: the original points are automatically reduced, so as to fit smooth cubic Bezier curve

Original Curve: No fitting for the original points, the pattern is formed by combining the starts and ends of straight line segments directly.

Precision: refers to the precision for the curve fitting. The bigger the value is, the lower the precision will be.

Unit: options include pt and mm.

Note: In case that the Magic Kaleidoscope dialog box is opened as no object is selected in the page, the element will be a circle by default.

6. Fractal generator

The fractal generator can generate some special fractal patterns and the paths with very simple operation.

Select Tool > Fractal > Fractal Generator, and the Fractal Generator dialog box appears now.

Click the **Generator** button, the cursor will become, click an open curve/zigzag line. In case of successful selection, the arrow in the **Generator** button will become black, or otherwise the warning dialog box as shown in the figure below will appear.

Click the Zigzag Base button, the cursor will become, select an open curve/broken line.

In case of successful selection, the arrow in the Zigzag Base button will become black.



Designate the iterative times, click **Preview**, the right **Preview** window will display the iterative results.

If satisfied with the new fractal graphics, the user may click **Apply**, the fractal graphics will be generated around the **Zigzag**



Notes:

(1) The graphic generation is linked with the curve direction.

(2) Fractal graphics can have some characteristics that regular polygons generally have, and symmetrical in shape. But only when Zigzag base has polygon characteristics, the fractal graphic generated can have these characteristics. The user can eliminate the polygon characteristics by way of Convert to Curve.

Sample 1 Wave Generator

1. Create two circles and make them center, click Wave Generator, select different Function List to create guilloche.



Sample 2 Blend





Sample 3 Fill Curve

Fill object (Sine Curve):



Sample 4 Envelope Distort

1. Create a sine curve, do Envelope distort



2. Create a sine curve, and copy 3 times, stroke them with different color, group them, then do Envelope distort



Sample 5 Add Contour, Sine Curve, Envelope Distort



Sample 6 Magic Kaleidoscope



Change element size & position

Outline

•



Element type





Sample 7 Advanced 1(Wave Generator, Making Clipping Mask, Combine)

1. Draw two circles and make them be center, do Wave Generator.



2. Convert the two circles to curve, combine them separately, fill them with different color, stroke line width set to 0.



3. Make the wave shape above the circle, change the stroke color of the wave shape to white, and group them separately.



4. Put the bigger group circle to the above, and cover the part of the smaller one, copy the smaller one, paste it on the same place and above on the bigger one.



5. Draw a rectangle and put it on the correct position of the small one, select the above small one, select Effect—Making Clipping Mask, then click the rectangle to do clipping, select the rectangle, set the stroke line width to 0.



Sample 8 Advanced 2(Sine Curve, Envelope Distort)

1. Create a sine curve,



2. Copy it, position to the right-bottom point, do vertical mirror, then group it. do the same operation for twice.



3. Draw two circles and make them be center, group them, select the pattern, do Envelope Distort.





Sample 9 Advanced 3(Sine Curve, Density Filter, Fill Curve)

1. Create a sine curve, do Fill Curve



2. In order to make the curve smoothly, insert nodes using Density Filter in Horizontal and Vertical for the sine curve.



Sample 10 Advanced 3(Fractal Generator)

1. Create some shapes, do Fractal Generator.

Generator

Zigzag Base

Result





2. Make the result shapes in center, fill sine curve using Fill Curve.



3. Create a sine curve and a polygon, ungroup it, do Fractal Generator.



Generator

Zigzag Base























3. Texture

1. Copy

A. Create a **Sine Curve** follow the next parameters, **Argument** is 30*12

Sine	Curve					×	[
ID 1 2 3 4 5 6 7 8 9 10 11 12 •	Wav 20 20. 20. 20. 20. 20. 20. 20. 20. 2	Ampl 8 8. 8. 8. 8. 8. 8. 8. 8. 8. 8. 8. 8	Argumer ▲ 0.0 30. 60. 90. 120. 150. 180. 210. 240. 270. 300. 330. ■	Unit Width	mm 200	▼. Cancel						
C. Use t	he Align	tool to d	create the to	exture. Let	ft 📴	, Adjacent	t Vertically	<u>♀</u> ↓ +□	Vertical	Distribut	e Space	Ŧ



2. Multicopy

To copy multiple objects and allows the copied objects to vary in size, position, line width, color and direction, etc. Click the multicopy tool \Im , the Multicopy dialog box pops up.

Multicopy		X
Number of Copies	10	Scale
Offset	Offset Increment	Scale proportionally
× 20	× O	Ratio in X
Y 20	Y O	Ratio in Y
Gradient		Width Increment 0
Color From	To To	Height Increment 0
Line Width From	0.0499 To 0.04995	
Unit mm 💌	Rotate 0 degrees	OK Preview Cancel

Number of Copies: It means to make how many copies for the current selected object (or object group). Offset: It is the difference of the two coordinates between two copied adjacent objects. X and Y refer to the horizontal and vertical difference respectively. Values in the two boxes can be positive or negative. When it is positive, offset to right or up. When it is negative, offset to left or down.

Unit: refers to the unit for Offset and Offset Increment values.

Rotation: It refers to the relative rotation angle between the two adjacent copied objects. It can be positive or negative. When it is positive, rotate counterclockwise. When it is negative, rotate clockwise.

Samples:

The parameters of the original object are the next.



1. The Y Offset is same with the object Height.

Multicopy	×
Number of Copies 8	Scale
Offset Offset Increment	Scale proportionally
× 0 × 0	Ratio in X
Y 16 Y 0	Ratio in Y
Gradient	Width Increment 0
Color From To	Height Increment 0
Line Width From 0.0499 To 0.0499	
Unit mm 💌 Rotate 🛛 degrees	OK Preview Cancel



2. The **Y Offset** is bigger than the object **Height**.

Multicopy		×
Number of Copies	8	Scale
Offset	Offset Increment	Scale proportionally
X O	× O	Ratio in X
Y 18	Y O	Ratio in Y
Gradient		Width Increment 0
Color From	To To	Height Increment 0
Line Width From	0.0499 To 0.04999	
Unit mm 💌	Rotate 0 degrees	OK Preview Cancel



3. The Y Offset is smaller than the object Height.

Multicopy	×
Number of Copies 8	Scale
Offset Offset Increment	Scale proportionally
× 0 × 0	Ratio in X
Y 14 Y 0	Ratio in Y
Gradient	Width Increment
Color From To	Height Increment
Line Width From U.0499 To U.0499:	
Unit mm 💌 Rotate 0 degrees	OK Preview Cancel



3. Blend

Create a series of graphics to reflect the transformation process from one graphic to another. Blend can produce nice visual effect, which is suitable for the anti-counterfeit design. This is shown in the graphic.

The detailed procedure is as follows.

- 1) Draw a start object and a end object.
- 2) select Effect > Blend in the menu. The Blend dialog box pops up.
- 3) Set blend parameters in the **Blend** dialog box.
- 4) Click the **Start Object** button. The cursor changes to horizontal arrow pointing to right. Use this cursor to click the start object for blending.
- 5) Click the **End Object** button. The cursor changes to horizontal arrow pointing to left. Use this cursor to click the end object for blending.

6) If we want to mix along the path, click the **Path** button. The cursor changes to a curved arrow. Use this cursor to click the blended path object.

After appoint the mixed path, the graphics created by mixing are uniformly distributed along the path. Otherwise, the graphics created by mixing are uniformly distributed between the start object and the end object.

7) If select the mixed path, the **Rotate along Path** check box is valid. If select this check box, the created graphic rotates along the appointed path.

8) Click **Apply** in the dialog box, the Blend is created.



Space: refers to the minimum space among curves in the curve group generated by Blend. When this parameter is selected, you can input a value directly in the right box, or click the small arrow aside to select a value.

Step: refers to the number of intermediate graphics created during mixing. Inputting values directly or press the small arrow aside can adjust it. The bigger the steps, the denser of the curve distribution is.

Rotation Angle: It is the rotation angle of the last graphic after mixing if the Blend is invalid. The rotation angle of the first graphic created is 0, and that of the last graphic is set to s. The rotation angle of all other graphics increases by degrees of s/n (n is the steps). Inputting values directly or press the small arrow aside can adjust the value of s.



Rotate along Path: Only the mixed path is selected, the Rotate along Path check box is valid. If select this check box, the created graphic rotates along the appointed path.

The effect of Blend is related to the start point of the curve, the direction of the curve and the number of control points. The user can use the Node Editor Tool to change the number of the control points, and change the direction of the curve by reversing the curve.

Notes:

(1) The start object and end object can be graphic object, text or group object. If it is text, we need to convert it to curves and then mix. If it is group objects, there must be objects like graphic or text that can be mixed in the group, which are path.

(2) The path can be a graphic object, text and group object. If the path is text, we need to convert it to a graphic first and then use it for transform path. In case of the group object, there will be objects (graphics and text) that can participate in the mix in the group. These objects are all paths.

Samples

	ØAX
1.5	- X- - X-
5	-
0	÷ degrees
Path	
(H)	~e
Apply	
	1.5 5 0 Path CHI
4. Density Filter

Change the density distribution of the object to cause the pattern of the object to change.

The procedure for creating density filter is as follows.

1) Select the object for filtering.

2) If the **Density Filter** dialog box is not opened, open it by clicking **Effect > Density Filter**.

3) Set the options in the dialog box.

The grid sketch map for guiding wave filtering is at the left side of the dialog box. The effect sketch map for wave filtering is in the middle.

4) After assigning all parameters, click **Apply** in the dialog box to create density filter effect.

Note: We can select the following objects for creating Density Filter effect, such as a graphic object, text, group object, or multiple objects. If text is selected, convert it to curve first then make Density Filter effect. If group object is selected, only the graphic objects and text in the group participate in Wave Filtering. If multiple objects are selected, it is similar to selecting a group object.



Density Filter		🖉 🔺 🗡
	Keep the line straight Keep the gridline Divide objects Divide Grid Insert Nodes	
¢\$		
Delete Subsection	Grid Density	10 🔅
Modify Subsection	Density Coefficient	0.25 🔹
Type Horizontal	Apply	

Keep the line straight: Refer to Graphic Filter.

Keep the gridline: Refer to Graphic Filter.

Divide objects: Refer to Graphic Filter.

Type: This list box defines the styles of the graphic change after filtered. There are two options, **Horizontal** and **Vertical**. The filtering effect of each option is shown in the below graphic.

Grid Density: It is the density of the grid lines. The bigger the density, the change is finer. It ranges from 3 to 20.

Density Coefficient: It is the degree of the filtering effect and ranges from -1 to 1. If it is bigger than 0, the filtering effect is convex. If it is less than 0, the effect is concave.

Density Distribution of the Assigned Filtering: The user can decide the density distribution of the assigned graphic that means which parts are dense and which parts are sparse.

There are horizontal lines in the dialog box, which have a lot of scroll bars. These are the tools for adjusting the density distribution. The number and position of the scroll bars determine the density distribution of the wave filtering.

Click the blank area of the horizontal line to add a scroll bar.

Click a scroll bar to select it as the current scroll bar. Its position shows in the value box between the **Delete Subsection** and **Modify Subsection** buttons.

Click Cancel to cancel the current scroll bar.

Drag a scroll bar to set its position.

Click **Modify Subsection** and set the number of filtering nodes from the popped up dialog box. Press **OK**, the number and position of the scroll bar will change correspondingly.

After parameters are set, the user can preview the current effect in the dialog box.

¢



172	572	22	22	572	R	λ
VZQ	6Q	20	Ø	(2)	ES.	t
178	578	58	88	578	26	8
VA	(20)	20	(00)	(PD)	Ø	/
IN	\$72	R	50	(A)	20	7
749	ç ş	ç ş	29	29	24	~
M	44	Ę.	M.	Į.	E.	>
VA	(1)	P	20	PA	A	1

		Filter
0 0 0 Delete Subsection	<u> </u>	Add I for Fi
Modify Subsection	17	

Filter in Subsecti	on: Style o	f Adding N 🗵
Add Nodes for Filter Uniformly	Number	4 😴
<u> </u>		Cancel

Samples

Select the created texture object, rotate 45CW. The parameters of Density Filter are the next.



5. Graph Filter

Change the shape of the object to cause the pattern of the object to change.

The procedure for creating **Graphic Filter** is as follows.

1) Select the object for filtering.

2) If the Graph Filter dialog box is not opened, open it by clicking Effect > Graph Filter.

3) Set the options in the dialog box.

The grid sketch map for guiding wave filtering is at the left side of the dialog box. The effect sketch map for wave filtering is in the middle.

4) After assigning all parameters, click **Apply** in the dialog box to create **Graphic Filter** effect.

Note: We can select the following objects for creating graphic filter effect, such as a graphic object, text, group object, or multiple objects. If text is selected, convert it to curve first then make graphic filter effect. If group object is selected, only the graphic objects and text in the group participate in Wave Filtering. If multiple objects are selected, it is similar to selecting a group object.



Keep the line straight: If this check box is selected, the line keeps line.

Keep the gridline: If this check box is selected, the grid lines for guiding the wave filtering also keep as a part of wave filtering effect after the graphic change is done.

Divide objects: This determines how to deal with the nodes in the graphic during wave filtering. If this check box is not selected, no nodes are added and the graphic change may be limited.

Divide Grid and **Insert Node** : If **Divide objects** is selected, **Divide Grid** and **Insert Node** round buttons are valid. So we can add nodes as necessary. Select the **Divide Grid** round button to add nodes according

to the grid distribution. Select the **Insert Node** round button and input the number of nodes in the following value box to insert the assigned number of nodes on the adjacent grid lines. The more the inserted nodes, the wave filtering is smoother and finer.

Use the **Node Editor** tool in the **Graph** toolbar to select the changed graphic (if it is the group object, **Ungroup** first.), and view the added nodes.

Filter Type: This list box defines the styles of the graphic change after wave filtered. There are three options, Diverse, Hyperbola and Triangle. The filtering effect of each option is shown in the following figure.

Grid Density: It is the density of the grid lines. The bigger the density, the change is finer. It ranges from 2 to 20. **Density Coefficient**: It is the degree of the wave filtering effect. When the filtering type is Radiate and Triangle, it is valid and ranges from -1 to 1. The bigger the coefficient, the effect is more obvious.



Samples

The parameters of the Graph Filter are the next.





6. Clip

Is mainly for graphic objects. It uses a path (Clipping Object) to cut the unnecessary part of other graphic object (Clipped Object). The effect is shown in the graphic.

Graphic objects(clipped object) is red and a path object(clipping object) is black, make the graphic objects are under on the path object. The method for clipping is as follows.

1) Select the graphic object for clip (one or more).

2) If the Clip dialog box has not opened yet, select Effect > Clip to open this dialog box.

3) Click **Path** button in dialog box, and move the mouse to the page. The cursor changes to a curved arrow **C**. When the cursor moves to the path object, click this path and select it as the clip path (If there is no valid path at the clicked place, a message box pops up. Click **OK** and the cursor is still a curved arrow. Click the path again. If choose **Cancel**, the cursor recovers to normal state which means it cannot be used for selecting path.). The **Path** button in the dialog box turns to black.

4) Click **the Path for Clipping** button in the **Clip** dialog box and move the cursor to the page. The cursor turns to a big black arrow →. Move the cursor to the part that needs to be cut, and click. The selected object is cut along the path. At the same time, the Clip dialog box restores.

Keep Closed Line: The closed graphic keeps closed after cut and the open graphic will not be affected.

Notes:

① When selecting **the Path for Clipping**, if the Clip path is closed, select the outer or inner part of the path; If the path is open, select the right or left side of the path.

(2) Clip has no effect on graphics.

③ For big refraction object (especially big graphic refraction object) we need to apply Clip carefully. Because it may take a lot of time for this operation, the data can be incremented significantly, which may result in using up the system resource and system crash.

(4) The selected clip object can be one or more objects, group objects or text (which needs to convert to curves first). For multiple objects, only the object being cut participates in operation. If a group object is selected, the graphic in the group cannot be cut.

(5) Clip path object can only be a single open or closed path. If the text that has been converted to curves is a continuous graphic, it may also be a Clip path object as shown in the graphic.

1. Use the **Clip** to clip the part of the object.



2. Use **Clip** to clip the small part of the object, then copy and paste it, click **Horizontal Mirror E** in **Object Panel**. Do the same operation for **Vertical Mirror E**.



7. Array in Matrix

Make multiple copies for the selected objects, and array as a matrix along the horizontal and vertical directions respectively.

Click the **Array in Matrix** tool 🔠 to open the **Array in Matrix** dialog box.

1	Array in Matrix	x					×
	- Row Options				Column Opti	ons	
	Number	5	*		Number	5	-
	Offset in Y	40	<u>*</u>		Offset in X	40	-
	Offset in X	0	<u>+</u>		Offset in Y	0	-
	C Array rows clo	, osely			Array colu	umns closely ht	
	Color Gradien	nt			Line Width Gra	ide	
	Initial Color			Initia	Line Width		0.05 🚊
	Horizontal Ending	g Color		Horiz	ontal Ending Li	ne Width	0.05 🚊
	Vertical Ending C	Color		Verti	al Ending Line	Width	0.05 🚔
	OK F	review	Cancel		Unit mm	•	

Set horizontal array options in Row Options area:

Number: how many rows to copy.

Offset in Y: the difference of horizontal coordinates between two adjacent rows. If it is 0, all rows align to the left together. If it is positive, all rows align to the right gradually.

Offset in X: the difference of vertical coordinates between two adjacent rows. If it is positive, all lines are up. If both the **Offset in Y** and the **Offset in X** are 0, the copied rows are overlapped.

Array rows closely: When this option is selected, Offset in Y value box is grayed out. The distance between the two adjacent lines is 0, which means that the Offset in Y equals to the line height.

Set vertical array options in Column Options area:

Number: how many columns to copy.

Offset in Y: the difference of horizontal coordinates between two adjacent rows. If it is 0, all rows align to the left together. If it is positive, all rows align to the right gradually.

Offset in X: the difference of vertical coordinates between two adjacent rows. If it is positive, all lines are up. If both the **Offset in Y** and the **Offset in X** are 0, the copied rows are overlapped.

Array columns closely: When this option is selected, **Offset in Y** value box is grayed out. The distance between the two adjacent lines is 0, which means that the **Offset in Y** equals to the line height.

Tile in joint: When this option and the Array columns closely option are checked, Offset in X check box and Offset in Y check box are all grayed out. This means all copied rows are connected to a continuous curve.

Tile in joint is to tile a section of curve continuously. At this time, the Number in the Column Options area refers to how many objects needs to be copied for each row during the process of Tile in joint. Tile in joint only fits unclosed graphic objects, but is invalid to closed graphics. It is also useless for the curve with multiple sub paths.

Color Gradient: This option allows you to select the outline color change of the copied graphic object. When this option is selected, the outline color of the copied graphic object may change. Click the **Initial Color, Horizontal Ending Color** and **Vertical Ending Color** buttons respectively, the **Color** dialog box will pop up for you to define each color. **Initial Color** refers to the outline color of the first copied graphic object. **Horizontal Ending Color** refers to the outline color of the last copied graphic object in the first row. **Vertical Ending Color** refers to the outline color of the last copied service objects are the uniform changes between these colors (other rows change according to the rule of the first row).

Line Width Grade: When this option is checked, the outline width of the copied graphic object may change. Input width values in the Initial Line Width, Horizontal Ending Line Width and Vertical Ending Line Width boxes respectively. Initial Line Width refers to the line width of the first copied graphic object. Horizontal Ending Line Width refers to the line width of the first row. Vertical Ending Line Width refers to the line width of the first copied graphic object. Horizontal Ending Line Width refers to the line width of the first row. Vertical Ending Line Width refers to the line width of the first copied graphic object.

graphic object in the last row. The line widths of all other copied objects are the uniform changes between these line widths (other rows change according to the rule of the first row).

Note: The **Color Gradient** and **Line Width Grade** options in the dialog box have no effect on the non-graphic objects and non-clip-mask objects.

Samples

1. The parameters of Array in Matrix are the next.

Array in Matrix	×	
Row Options	Column Options	
Number 3	Number 2	
Offset in Y 21.19468 🚔	Offset in X 25.97526 🚔	
Offset in X 0	Offset in Y 0 📑	
Array rows closely	 Array columns closely Tile in joint 	
Color Gradient	Line Width Grade	
Initial Color 🔲 Initi	al Line Width 0.05 🚍	
Horizontal Ending Color	izontal Ending Line Width 0.05 🚍	
Vertical Ending Color	tical Ending Line Width 🛛 🗍 🚍	
OK Preview Cancel	Unit mm	

2. Draw a bigger and a smaller squares, make them in the center.

Blend		Ø 🔺 🗙	
O Space	1.5		
 Step 	10	÷	
Rotating Angle	45	🗧 degrees	
🔲 Rotate along	Path		
₽	H	~Ľ	
	Apply		

- 2. Set the parameters of **Blend** and click **Apply**.
- 3. Make Horizontal Mirror and Vertical Mirror, the make Array in Matrix.

A	Array in Matrix						>
Γ	Row Options				Column Option	ns	
	Number	2	÷		Number	3	-
	Offset in Y	36	÷		Offset in X	36	
	Offset in X	0			Offset in Y	0	-
	Array rows clo	, osely			Array colur	mns closely	
Г	Color Gradier	ıt ———			Line Width Grac	le	
	Initial Color			nitial	Line Width		0.05 🚊
	Horizontal Ending	g Color	•••	Horiz	ontal Ending Lin	e Width	0.05 🚊
	Vertical Ending C	olor		/ertic	al Ending Line \	√idth	0.05 🚔



8. Array along Curve

Make the selected objects copy and array along a curve. During the array, the objects can be zoomed in and zoomed out to design patterns like microtext. The effect of **Array along Curve** is shown in the graphic below.



- 1) Select the object to be copied (one or more).
- 2) Set the copy options in the dialog box.
- Select a graphic object as the array path: Click the Path button in the dialog box and the cursor turns to a curved arrow f. Move the cursor to the page. Click the graphic object as the array path (If there is no valid path at the clicked area, a message box pops up. Click OK in the box. The cursor is still a curved arrow, and we can click the path again. If clicking Cancel in the box, the cursor turns to its normal state, which means it cannot be selected.). Select it as the array path and the Path button graphic in the dialog box turns to full black.

3) After the options are set, click **Apply** button. The selected object arrays long the path.

Item Spacing: Determines the space between the two adjacent graphic units for Array along Curve.

Start and End Ratio: It refers to the size ratio between the first copied object and the last object. Assume it is set to s, and the first copied object is the original size and the last object is the s times of the original size. The size of other objects in between changes uniformly. If the **Start and End Ratio** is bigger than 1, the objects get larger gradually. If it equals to 1, the object keeps its own size. If it is less than 1, the objects get smaller gradually.

Selected Item Position: Options in the **Selected Item Position** area determine the relative positions of the graphic units against the curve during the process of Array along Curve. There are three options.

Above the Curve: The graphic unit is on the top of the curve (when the curve is closed, it is outside of the curve).

In the Curve: The graphic unit is in the middle of the curve.

Below the Curve: The graphic unit is at the bottom of the curve (when the curve is closed, it is inside of the curve).

Rotate along the Curve: When this option is checked, the graphic unit rotates along the direction of the array path when the graphic unit arrays along the curve.

No Overlap on Crossing: when this option is selected, only one graphic object is arrayed at the place where curves cross. **Notes:**

(1) The following objects can be graphic units for **Array along Curve**, such as graphic, text, image, group object, clip-mask object or multiple objects.

(2) The following objects can be paths for **Array along Curve**, such as graphic, text, and group object. If it is text object, it is equivalent to converting it to a curve and then used as an array path. If it is a group object, only the graphic and text in the group can be the array path.

③ When the Item Spacing is set to a negative value, you may obtain compelling effect unexpectedly.

8. Array around Circle

Make the selected object array along a circle and create the pattern shown in the graphic . Click the **Array around Circle** tool ***** to open the **Array around Circle** dialog box.

Array around Circle 🔀
Number of Copies 🛛 🛓 Rotate Angle 12 🛬
Gradient
Color: From To
Line Width From 0.049999974 To 0.04999993
Rotate object while copying Unit mm
Set coordinates for rotating center
X 0 Y 0
OK

Number of Copies: It refers how many copies for the selected object or group object.

Rotate Angle: If the Rotate object while copying option in the below is selected, it refers to the relative rotate angle between the assigned two adjacent objects. It can be positive or negative. If it is positive, it rotates counterclockwise. If it is negative, it rotates clockwise.

Gradient: It refers to the change of the outline color and line width of the copied object. Check the **Color** option and the outline color of the copied object may change. Click the **From** and **To** buttons respectively. The **Color** dialog box pops up. Select the outline color of the first and the last copied object. The outline colors of all other objects are the uniform change between these two colors. Select the **Line Width** check box and the outline width of the checked box may change. Input the outline width of the first and last copied object in the **From** and **To** value boxes respectively. The outline width of the all other objects is the uniform change between these two widths.

Rotate object while copying: When this option is checked, the object rotates while it is copied.

Set coordinates for rotating center: When this option is checked, you can assign the rotate center in value boxes of the X and Y boxes. It is the center of a circle and the object is arrayed along this circle. By default, the value in the X and Y boxes is the center of the selected object. In this way, it is very convenient to design a pattern copied along its own center. **Note:** *No matter how we assign the center of a circle, in the dialog box or by clicking the assigned center in the page, the radius of the circle is the linear distance from the assigned center to the left frame center of the selected object. The so-called Array around Circle is to array along this circle, so we need to pay attention when click using the mouse.*

9. Texture

By only designing a basic drawing element, and defining related parameters as needed in the texture parameter setting interface, you can actualize diverse texture effects.

Generate a texture

To create a texture, perform the steps below:

(1) From the main menu, select **Effect** \rightarrow **Texture(T)** to open the Texture dialog box as shown in the following figure:



Element Properties: Basic elements can be a rectangle, a polygon or an ellipse. And settings for these basic elements can be combined together.

Rectangle: The two **Proportion** edit boxes allow you to specify the width and height percentages of the rectangle. For example, a value of 100 and 100 determines a square.

Polygon:

Number of Vertexes: refers to the number of the vertexes that the polygon contains. Valid value is 3~20.

Zigzag: this parameter controls the extent in which the sides are concave or convex. The lower the value, the smaller the degrees at the vertexes will be. The default value is 50.

Ellipse:

Proportion: The two boxes specify the length percentages of the long and the short axes of the ellipse. For example, a value of 100 and 100 determines a circle.

Texture	Texture	Texture
Bement Properties Rectangle Polygon Blipse Proportion:	Element Properties Rectangle Polygon Number of Vertexes	Element Properties Rectangle Polygon Ellipse Proportion: 100 100 100 100 100 100 100 1

Add an element

Click the **Add** button when you complete the **Element Properties** setting, an item of message like "Square_0.50" will be added to the list box on the right of the **Add** button, showing basic information about the type and property of the element. For example, "Square_0.50" means that the element is a rectangle, and the ratio of the width to the height is 0.50.

Note: You can add to the list box more than one element. And meanwhile, you can click Preview to preview the effect of the combination of multiple elements.

Modify an element

Select an element in the list box, and make changes to its setting in the **Element Properties** area. After that, click the **Modify** button, the setting changes.

Delete an element

Select an element and click **Delete** to delete the unneeded element.

Radius

This parameter specifies the radius of each basic element. Valid value is 0.01~100mm.

Spacing

When more than one cycles are applied, this parameter controls the spacing between the adjacent cycles.

Note: The Spacing parameter doesn't take effect when the Cycles is set to 1.

Cycles

This parameter specifies the times the element is copied. 1 represents a single element. When the value is bigger than 1, the elements combine. The bigger the value is, the more complex the generated graphics will be.

Group

This parameter controls the groups of the element or element combination. The bigger the value is, the elements will stay denser each other.

Width and Height

Refer to the width and height of the page for the texture.

Unit

Here refers to the unit for the values of Radius, Spacing, Width and Height. Options include pt and mm.

10. Wall Texture

Wall Texture will generate the pattern like a wall. To do this, select Tool > Fractal > Wall Texture. The effect is shown as



follows:

11. Random Texture

Procedures:

(1) Select Tool > Fractal > Random Texture to open the Random Texture dialog box shown as in the following figure.

(2) You can define the width and height of the generated texture, and the density level as well (bigger value represents higher level).

(3) Click **OK**. The texture effect you defined will appear on the page.

(4) Import an image, and select the image and the texture together, and then apply the **Engraving on Image** function. The generated engraving is the new screening effect of the random texture.



Note: When the density level is set to a lower value, the generated screening effect may be NOT good enough. Therefore, you should set a comparably higher level for the sake of effect. But, higher density level may affect the speed the random texture is generated. Please set the level according to your actual demand.

Samples

Sample 1

- 1. Draw a sine curve, make a copy and rotate 90 CW.
 - Note: you can use different pattern for the path, the result will be different.
- 2. Set the parameters of Array along Curve, click Apply button





Sample 2

- 1. Use Polygon and Node Editor to draw an object, and use Sine Curve to create a sine curve.
- 2. Select the object and follow the next parameters to do array along curve.



3. Create the other sine curve, then do the Array along Curve with the next parameters.

~~~~~~	Array along Curve	Ø 🔺 🗙	222		121
	~2		1411		$\langle N \rangle \langle N \rangle$
	Item Spacing -4	÷ mm			
	Start and End Ratio		N/N/N		
	Selected Item Position C Above the Curve C In the Curve				
	Rotate along the Curve     No Overlap on Crossing     Apply				

#### Sample 3

- 1. Create an object
- 2. Set the parameters of Multicopy.

Multicopy	× S	3
Number of Copies 8	Scale	3
Offset Offset Increment	Scale proportionally	3
X 0 X 0	Ratio in X 0.95	Š.
Y 2 Y -0.1	Ratio in Y 0.95	5
Gradient	Width Increment	30 9-
Color From To	Height Increment	ŝ
Line Width From 0.0499 To 0.04999	S ^N	3
Unit mm 💌 Rotate 8 degrees	OK Preview Cancel	33

3. Ungroup it, do the next multi-copy with the next setting.

Multicopy	×	
Number of Copies 8	Scale	
Offset Offset Increment	Scale proportionally	
X 2 X 0.1	Ratio in X 0.95	202 30 20 20 20 20 20 20 20 20 20 20 20 20 20
Y 0 Y 0	Ratio in Y 0.95	10 20 20 20 20 20 20 20 20 20 20 20 20 20
Gradient	Width Increment 0	2002 2002 2002 2002 2002 2002 2002 200
Color From To	Height Increment	
Line Width From 0.0499 To 0.0499		
Unit mm 💌 Rotate 8 degrees	OK Preview Cancel	

#### Sample 4

- 1. Create two sine curves.
- 2. Use Wave Generator to create texture.
- 3. Rotate the texture for 45 CW, then do Density Filter, rotate 45 CCW.

Wave Generator					
Pattern Envelope	Function				
Row Number 6 Phase Offset between Rows 0 -					
- Row properties -					
Apply properties	s to:	All	rows		
Rows	All rows	•	Length	218.22461899€	
Function List	F30	•	Wave	18.185384916	
Density	8	÷	Point	24	
Relative Height	1	<u>•</u>	Offset	0 +	
Phase Offset	0	<u>.</u>	Period	12 🔹	
Phase Coverage	100	<u>*</u>	Amplitude	90 📫	
Precision 0.01 🔽 Smooth Curve					
Unit mm 🔽 🗖 Original Curve					
Generate Preview Close					

Filter in Subsection: Style of Adding	Nodes X marting
Add Nodes Number for Filter Uniformly	3 -
ОК	Cancel
Density Filter	Q A X
	Keep the line straight     Keep the gridline     Divide objects     Divide Grid     Insert Nodes     I
Delete Subsection	Grid Density 10 🛨
Modify Subsection 50 •	Density Coefficient 0.25
Type Horizontal	Apply



#### Sample 5

1. Create a wave line, copy it and make the two wave lines in the center.



2. Do **Blend** with the next parameters.

Blend		ØAX
C Space	1.5	× ×
Step	10	-
Rotating Angle	0	egrees
🔲 Rotate along	Path	
$\mathbb{B}$	H	~Ľ
	Apply	

3. Do **Density Filter** with the next parameters.

0 0 0 0 Q 0 Q Q 0 0 Q Q Q Q Q Q



 $\mathcal{O}$   $\mathcal{O}$   $\mathcal{O}$   $\mathcal{O}$   $\mathcal{O}$   $\mathcal{O}$   $\mathcal{O}$  $\bigcirc$  $\mathcal{Q}$ Q Q Q Q Q Q Q Q $\bigcirc$  $\bigcirc$  $\bigcirc$ Q 0 Q Q Q Q Q Q Q q0 0 0 0 0 0 0 0 Q  $\bigcirc$  $\mathcal{O}$  $\mathcal{Q}$ Ω Q Q Q Q Q Q Q Q000000 0 0 0 Q  $\bigcirc$ Q Q Q . 0000000 0 0  $\bigcirc$ Q  $\mathcal{Q}$  $\mathcal{Q}$ Q Q Q Q Q Q Q Q000000 Ο  $\bigcirc$  $\bigcirc$  $\bigcirc$  $\bigcirc$ 000000,0  $\bigcirc$ 0  $\mathcal{Q}$  $\mathcal{Q}$ 6ð 00 -0 0 С O С  $\bigcirc$ 0 0 0 Q Q 000 000000  $\bigcirc$  $\bigcirc$  $\bigcirc$ 0 0 O Q Q Q Q Q Q Q Q6666666 0 Q Q Q  $\mathcal{Q}$  $\mathcal{Q}$ Q Q Q 22222 $\bigcirc$ Ó Ó 000000,000000 0 Ó Ó Q O. 000000 Q Q Q Q  $\bigcirc$ Q  $\mathcal{Q}$ Q Q Q Q Q Q Q0000000 Q Ω  $\mathcal{Q}$  $\mathcal{Q}$  $\mathcal{Q}$ Ω Q  $Q Q Q Q Q Q \rangle$ 

#### Sample 6

1. Create a sine curve.



#### 2. Copy and paste, then do vertical mirror.



3. Group the texture, rotate 45 CW, do Density Filter, then rotate 45 CCW.





#### Sample 7

1. Create two same sine curves, rotate one 10 degree, make them on the appropriate position.



2. Do Wave Generator with the next parameters.

Wave Generator	
Pattern Envelope Function	
Row Number 1 + Phase Offset between Rows 0 +	
Row properties	
Apply properties to: All rows	
Rows All rows Length 218.224618996	
Function List F1 Vave 21.8224618996	
Density 8 Point 24	
Relative Height 1 • Offset 0 •	
Phase Offset 0 A Period 10 A	
Phase Coverage 100 * Amplitude 100 *	
Precision 0.01	and the second
Unit mm 💌 🗖 Original Curve	
Generate Preview Close	

3. Make array around circle with the next parameters, Click the pattern, different clicked position will have different effect.







#### Sample 8

1. Use Wave Generator to create a wave pattern, do Density Filter.

Wave Generator		
Function		
Function List         Y Wave: AB         X Wave: CD         1           F1         ID         A         B         C         D           F2         ID         A         B         C         D           F3         F4         IO         0.000         1.000         0.800         0.000           F4         F5         F6         F7         F8         F9         F9         F9		
F10 F11	Density Filter	Q A X
New     Name     F9     Length     176.385       Rename     Period     20     *     Wave Length     8.819       Delete     Amplitude     11.000     *     Point     30       Copy     Phase     0     *     •     •       Add     Offset     0.000     *     •     •		<ul> <li>Keep the line straight</li> <li>Keep the gridline</li> <li>Divide objects</li> <li>Divide Grid</li> <li>Insert Nodes</li> <li>1</li> </ul>
	Delete Subsection	Grid Density
Precision     U.U1     Image: Smooth Curve       Unit     mm     Image: Original Curve	Modify Subsection	Density Coefficient 0.25
Generate Preview Close	Type Horizontal	Apply

# 

2. Draw two same lines; make one rotate 10 degree, make them left and bottom align, group them.



4. Use the above pattern do Array around Circle.



# Sample 9

1. Open Texture(T) tool, follow the next parameters to create a texture.



#### Sample 10

Click **Fractal-Wall Texture**, the texture will automatically be created, everyone will get the different shape.



# Sample 11

Click Fractal-Random Texture, set the parameters, you will get the random shape with different value of Density Level.



# 4. Lace

#### 1. Auto Lace

Continuously copy one or more elements and create a frame. It has many different formats. Lace is the framework of the texture, which provides clear skeleton for the whole texture and makes the whole texture a clean-cut. It is also an important decoration in the anti-counterfeit design.

The procedure of the Auto Lace is as follows.

1) Select the object as lace unit (see Notes).

2) Select Effect > Auto Lace to open the Auto Lace dialog box.

3) Set lace options in the dialog box.

**Closed joint** is to join the copied lace units as one and create the symmetric ungrouped lace, ignores the filling properties of the units. **Simple joint** is to simply join the copied lace units to a lace. The created lace is not symmetric and can be ungrouped to lace units can keep the filling properties of the lace unit.

Width: It means the width of the created lace object. Height: It means the height of the created lace object.

Unit: Determines the unit for the Width and Height values.

4) Click **OK** and the lace is created. At the corner of the lace, SuperLine will treat it specially to make the joint between the lace units natural and smooth.



#### Notes:

① The lace unit of **Simple joint** can be any graphic objects and text objects.

(2) The lace unit of **Closed joint** can be single graphic object, multiple objects, and group objects. If multiple objects are selected, there must be a graphic object with open sub path and the text objects and clip-mask objects are all used for creating lace (Text must be converted to curve first and only mask in clip-mask objects are used.). If a group object is selected, there must be graphic objects with open sub path in the group and the text and clip-mask objects are all used for creating lace.

#### Samples

1. Create a sine curve as a basic element

Sine	Curve			×	
ID 1	Wav 40 	Ampl 8	Argument 60*6		
				Unit mm	
				Width 40	
•			•	OK Cancel	

2. Select the basic element, then Click Effect—Auto Lace, set the parameters.

			ġ.
			ġ
		. 🛛 🕺	
Auto Lac	e 🗶		
Туре	Simple joint		
Width	210		
Height	297 🔅		
Unit	mm		
ок	Preview Cancel		
			à

#### **Create basic elements**

#### 1. Fish Eye

Auto Lace

Create concave-convex effect of the graphic.

The procedure of creating Fish Eye effect is as follows.

1) Select the object for making fisheye.

2) If the Fish Eye dialog box is not opened, open it by clicking Effect > Fish Eye.

3) Set up options in the rotate window.

The grid sketch map for guiding filtering is at the left side of the dialog box. The distribution of grid determines the effect of filtering.

4) After assigning all parameters, click Apply in the dialog box to create fisheye effect.

#### Notes:

(1) We can select the following objects for creating fisheye effect, such as a graphic object, text, group object, or multiple objects. If text is selected, convert it to curve first then make fisheye effect. If group object is selected, make fisheye effect for the graphic objects and text in the group at the same time. If multiple objects are selected, it is similar to selecting a group object.

(2) We can select the following objects as the filtering area such as a graphic object, text (need to convert to curves first), and group object.

	Fish Eye	
Founder SuperLine Founder SuperLine		Keep the line straight         Keep the gridline         Divide objects         Density       10         Coefficient       0.25         Select Region

#### Samples

1. Create a sine curve and a circle.



2. Select the sine curve, click **Effect-Density Filter** to add some nodes to horizontal and vertical, in order to make the curve smoothly, then click **Effect-Fish Eye**.



# 5. Relief

#### 1. Relief on Line

Use straight lines as the basic lines for filling the graphic, and design relief effect on lines at the rim of the graphic. The characteristics of **Relief on Straight Lines** are concise and standing-out at the rim. The effect of **Relief on Straight Lines** is shown in the graphic.

The method of designing Relief on Straight Lines is as follows.

1) Select the object for making relief (one or more objects).

2) Select Effect > Relief on Line to open the Relief on Line dialog box.

3) Set relief effect options in the dialog box.

4) Click **OK.** The relief effect is generated for the selected object.

#### Notes:

(1) Because the relief effect is created according to the folding of the border of the graphic, if there is only one sub path in the selected object, the create effect will not be satisfied. There must be many sub paths in the selected object when creating relief effect. For example, if we want to create the relief effect shown in the figure, we can select the ellipse and the rectangle (which is bigger than the ellipse and overlapped with the ellipse) at the same time, or select the group object after grouping the ellipse and the rectangle, or combine the ellipse and the rectangle to a graphic with multiple sub paths, and then select this graphic.

2) When design the relief effect, we can select the following objects, such as a graphic, text, group object, or multiple objects. If text is selected, convert the text to curves first and then make relief effect. If group object is selected, the graphic object and text in the group take effect. If multiple objects are selected, it is the same as selecting a group object.

**Height**: It is the height of the relief. The bigger it is, the relief effect is more apparent. If this value is bigger than the line spacing, the lines may get crossed.

Acicular Relief: It refers to make which kind of relief. There are two options in the list box, Relief and Raster. Select **Relief** to create traditional relief effect. Select **Rasterize** to create the effect of viewing objects through the raster. The latter effect is not very obvious, which makes it hard to be counterfeited.

**Smoothness Coefficient:** It refers to the smooth degree of the rim of the relief. The value ranges from 0.0001 to 1(0.001mm to 0.1mm). The bigger the coefficient, the rim of the relief is more precipitous. The smaller the coefficient, the rim of the relief is smoother.

Line: The options in the Line area determine the line characteristics for creating the relief. They are similar to the options set in the **Fill Line** dialog box.

**Obliquity**: It refers to the direction of the line for making relief.

**Spacing**: It is the distance between the lines. The smaller the spacing and the denser of the lines, the relief effect is finer. Inputting values in the box can do this.

Width: It is the width of the lines.

**Fine-tune**: It refers to the inner method for creating relief. It has small effect on the relief effect. Please refer to the explanation in Fill Line dialog box.



#### 2. Relief on Curve

Assign a group of curves as the basic lines filled in the graphic, and design relief effect at the rim of the graphic. The characteristics of Relief On Curves are flexible and much more favored to create patterns even hard to be counterfeited. The effect of Relief on Curves is shown in the graphic.



The procedure of designing **Relief on Curve** is as follows.

1) Select the object for making relief (one or more objects).

2) Select Effect > Relief on Curve to open the Relief on Curve dialog box.

3) Set relief effect options in the dialog box.

Assign Basic Curve for Relief: Basic Curve for Relief is the curve for making Relief on Curves, which is the curve to fill in the relief and determine the effect of the relief. In the dialog box, click **Path** button **1** and the cursor turns to a big black arrow **1**. Move the cursor to the page, and click the graphic object as the Basic Curve for Relief. The selected object should be a group of relatively denser curves. The denser the curves, the relief effect is more beautiful.

Preview: Click Preview in the dialog box to preview the current relief effect on the dialog box.

4) If we are satisfied with the parameters, click **Apply** in the rotate window to create the relief effect.

**Note:** We can select the following objects for designing relief effects, such as a graphic object, text, group object, or multiple objects. If text is selected, convert it to curve first then make relief. If group object is selected, only the graphic objects and text in the group take effect. If multiple objects are selected, it is similar to selecting a group object.

**Type**: It refers to the format of the relief, including the relief of convertible direction and relief of fixed direction.

**Height**: It is the height of the relief. The bigger it is, the relief effect is more apparent. If this value is bigger than the line spacing, the lines may get crossed.

Gradient: It is the smooth degree at the rim of the relief, which can be adjusted by two scroll bars.

The left scroll bar is used for adjusting the gradient of the beginning rim of the relief. Drag the scroll bar up, and the rim turns smooth. Drag it down, and the rim turns precipitous.

The right scroll bar is used for adjusting the gradient of the end rim of the relief. Drag the scroll bar up, and the rim turns smooth. Drag it down, and the rim turns precipitous.

The beginning rim and the end rim of are related to the direction of the curve, but not simply the right and the left.

**Optimize Angle**: Select this check box. Both the relief object and the basic lines determine the curve direction of the beginning and end rim of created relief. Otherwise, the curve direction is only determined by the basic lines, but has no relationship with the relief object.

**Prior to Up**: Select **Prior to Up**, and the starting and end curve of the relief are convex. Otherwise, the curves are concave. This check box is only valid to relief of convertible direction.

**Custom angle**: This can be used to set the relief degree, which is the curve direction at the starting and end rim. This check box is only valid to relief of fixed direction.

Relief style: There are four buttons in the group box to control the relief styles.

Relief on I	Curve		×
Туре	Relief in changea	ble direction	
Height	0.5		Jund
Optimize     Prior to     Custom ang     45	e Angle Up gle C C	Gradient Gentle Steep Rise Drop	Preview Apply

# 3. Relief on SplitLine

Use split lines as the basic lines for filling the graphic, and design relief effect on lines at the rim of the graphic. The procedure of designing **Relief on Split Line** is as follows.

- 1) Create an object and a path, put the path above on the object. And select them.
- 2) Select Effect > Relief on Split Line to open the Relief on Split Line dialog box.

3) Set relief effect options in the dialog box.

Height of Relief: the space of the split lines (from the above line to the bottom line)

If you want the sub-lines are average, Height of Relief = Line Space of the basic line / Number of Subline * ( Number

# of Subline - 1) + Subline width * ( Number of Subline - 1)

Number of Sublines: the number of the sub line.

Main line width: is the line width of the path, automatically indentify with SuperLine.

Subline width: calculated by dividing the Number of Sublines by the Main line width.

Gradient: the gradient of the start and end of the split line.

	Generate relief on sp	litting line 🛛 🗶
	Height of Relief	0.24 ÷ mm
	Number of Sublines	4
	Main line width	0.03 mm
	Subline width	0.0075 mm
	Gradient (0,1)	0.25
	Smooth	
	OK Previe	w Cancel

# 4. Relief on Image



#### (1) Prepare image

It is usually done in other image processing software such as Adobe PhotoShop and Founder Artworld. We need to do appropriate Gaussian Blur for too precipitous images.

Save the created image in the right format (like TIFF, etc.). In the Founder SuperLine page, select **File > Import** in the menu to import the image to the page.

#### (2) Create curve group

Create curve group in the page. The spacing between lines in the group should be appropriate (for example, the spacing is 0.2mm). If the spacing is too big, the relief effect is too rough. It is too small, it requires high back end printing techniques. There are a lot of detailed methods for creating curve group, such as **Copy, Blend, Contour**, and etc.

# (3) Create relief

Overlap the curve group and the image in the page, and select these two objects. Select the **Relief on Image** command under the **Image** menu to open the **Relief on Image** dialog box. And set the relief parameters in this opened dialog box. Click **OK** when you complete the setup of the parameters, and the relief is created, which is at the same position of the original image. Move the image and the original curve group away, and the created relief appears. **Notes:** 

① You can change the color of the relief through the **Stroke** color parameter of the **Fill and Stroke** dialog box.

(2) The part outside of the image is taken as 100% white, this is because that most of the users are accustomed to drawing black images on white background.

Angle: It controls the degree and direction of the line fluctuation where the relief is generated.

**Depth**: It controls the degree of relief fluctuation. When the value is positive, the lines in the bright part of the image are convex, and those in the dark part are concave. When the value is negative, it is reverse. The bigger the absolute value of the parameter, the bigger the fluctuation will be. This value can be bigger than the line spacing, but a too big value may cause multiple curves to get crossed and thus bring negative affect on effect. Therefore, experience may be required when you are defining this parameter. You can experiment with different values to compare their effects. The general experience says that, the more blur the image has, the bigger the depth should be; and the smaller the curve spacing, the smaller it is. **Precision**: It refers to the precision of the relief, i.e. the similarity with the image. The smaller the value, the created relief will be more similar with the image, however, this takes longer time. Usually, it is appropriate to set it to 0.05mm.

**Style**: The four buttons in the Style area control the style of the relief. The different effects enabled by them are shown in the following figures:

**Double-Channel Style**: When this option is NOT checked, the operation is in the normal mode, in which the brightness of the image controls the vertical offset value of the relief lines. When it is checked, the operation is in the double-channel way, in which the red and the green channels of the image will be used to control the horizontal and vertical offsets of the relief lines respectively.



#### Samples

1. Import an image, then draw a rectangle, makes the same size with the image. Fill line with the rectangle, and make two objects in the center.



2. Select the two objects, Click Image—Relief on Image to do the relief on the image.



Different color range from the white to black will cause the different effect.



For the curve



For the vertical line







#### For the cross line



# 6. Latent

# 1. Fill Interlaced Line

Fill in lines with different directions (horizontal or vertical) and colors respectively according to the folding states of the graphics. We often use Fill Interlaced Line to design latent effect, as shown in the graphic.



The procedure of Fill Interlaced Line is as follows.

1) Select the objects to be filled in (two or more).

2) Select Effect > Fill Interlaced Line to open the Fill Interlaced Line dialog box.

3) Set the options for Fill Interlaced Line in the dialog box.

4) Click **OK**, and the selected object is filled.

After the execution of **Fill Interlaced Line**, a new group object is created and the original selected object does not change. During the application of **Fill Interlaced Line**, which part of the object fill in horizontal lines and which fill in vertical lines are determined by the paths of the object.

For a cirque as shown in the figure above, the part of the cirque can fill in color. If do **Fill Interlaced Line** for this cirque, the part of the cirque fills in vertical lines and the inner part fills in horizontal lines. If the Exchange the Horizontal and Vertical Lines check box is checked, it is reverse.

For a graphic with multiple sub paths crossed partly as shown in the figure above, the part that the sub paths do not cross fills in horizontal lines and the crossed part and the whole frame fill in vertical lines. If the **Exchange the Horizontal and Vertical Lines** check box is checked, it is reverse.

For a text as shown in the above figure, the text part fills in horizontal lines and the text frame fills in vertical lines. If the **Exchange the Horizontal and Vertical Lines** check box is checked, it is reverse.



**Line**: It defines the properties (color, line width and terminal point) of the horizontal and vertical lines filled in the object. Click **Horizontal** or **Vertical**, the **Color** dialog box pops up. You can set the colors of horizontal and vertical lines respectively. And the line width can be specified in the **Line Width** edit boxes.

**Line Spacing**: It defines the line spacing between the adjacent horizontal and vertical lines filled in the object. The bigger the line spacing, the filled lines are sparser. Input values in **Line Spacing** edit boxes directly.

**Frame**: It refers to the properties (color, line width and terminal point) of the outer envelope frame around the horizontal and vertical lines. Click **Inner Frame** or **Outer Frame**, the **Color** dialog box pops up. You can set the colors of frame lines. And the corresponding **Line Width** edit boxes control line width of the frame.

**Background Color**: It refers to the filling color under the crossed lines, which are listed in the list box. There are three options in the list box. If **No background color** is selected, don't fill in any color under the crossed lines. If Last color used is selected, fill in the previously selected color under the crossed lines. If **New color** is selected, the **Color** dialog box pops up and allows the user to select the filling color under the crossed lines (This color becomes the **Last color used** for the next filling).

Exchange the Horizontal and Vertical Lines. When this option is selected, the horizontal and vertical lines of the filling object exchange.

**Note:** We can select the following objects for Fill Inter-laced Line, such as a graphic object (with multiple sub path inside), text, group object, or multiple objects. If group object is selected, the graphic objects and text take effect. Selecting multiple objects is just like selecting a group object.

# 2. Fill Line

Fill in straight lines. Which is to use a series of parallel lines to fill in the inner area of the graphic. The density and the direction of the straight lines can be changed.

The procedure of **Fill Line** is as follows.

- 1) Select the objects to be filled in (one or more).
- 2) Select Effect > Fill Line to open the Fill Line dialog box.
- 3) Set the options in the dialog box.
- 4) Click **OK** and the selected object is filled.



**Obliquity**: It refers to the obliquity degree of the filled parallel lines, which determines the direction of the line. **Spacing**: It is the distance between the filled parallel lines. The bigger it is, the lines are sparser. **Width**: It is the width of the parallel lines.

**Fine-tune**: It has small effect on the filling effect but determines the effect of the margin of the object. Its minimum value is 0 and maximum value is less than the sum of the line width and the spacing (It is insignificant to have a big value). **Fill lines in odd overlaps**: It means to fill in the paths with odd directions in the selected paths.

The **Fill lines in odd overlaps** check box is useful for objects with multiple crossed paths. For a single path object, we must select this check box. The function of this option is shown in the graphic. The upper two graphics are the same original object, a group object. The lower-left graphic is the effect when this option is selected, while the lower-right one is the effect when it is NOT selected.

With the properties of the **Fill lines in odd overlaps**, by selecting the text and the graphic overlapped with it to do **Fill Line**, we can design the effect of characters cut in intaglio and characters cut in relief, as shown in the below graphic. According to this, we also can overlap the characters cut in intaglio and characters cut in relief filled in lines with different degrees, and create latent effect.



**Note:** We can select the following objects as Fill Line, such as a graphic object, image, text, group object, clip-mask object, or multiple objects. If the graphic has multiple sub paths, each sub-path will be filled. If an image is selected, the image will disappear and there is no other effect. If text is selected, it is equivalent to convert the text to graphic first and then do Fill

Line. If a clip-mask object is selected, fill in the mask object and other objects in the mask disappear. If a group object is selected, fill in the graphic object, text and clip-mask object in the group. Selecting multiple objects is just like selecting a group object.

Sample

1. Open Latent.spl file from the Practice folder, there are two objects, select the left object to make a copy.



2. Select the left one, click **Effect-- Fill Interlaced Line** to fill the object with the next parameters; the Line Width will be thinner.



3. Select the right one, click **Effect-- Fill Interlaced Line** to fill the object with the next parameters; the Line Width will be thicker.



4. Drag the center object to the above of thicker one, and fill it with white color, then put the thinner one to the above.





# 7. MicroText

# 1. Array along Curve

Array text object along curve. The effect of Array Text along Curve is shown in the graphic below. The procedure for Array Text along Curve is as follows.

- 1) Select the object for array path.
- 2) Select Effect > Array Text along Curve to open the Array Text along Curve dialog box.
- 3) Set each option in the dialog box, and click OK.



Content: You can input text from the keyboard in the Content area as the text unit for Array along Curve. Font: Your selected option in the Font dropdown list determines the font of the content you input.

Starting Front Size and Ending Front Size: Determine the start and end font size of the text. If the two values are set differently, we can get the gradient effect of the Array Text along Curve.

Space: Determines the space between the characters in the text.

Uniform distribute along the curve: Distributes the inputted words uniformly along the curve. When this option is selected, Ending Front Size and Space turn grayed out, and the Starting Front Size determines the size of the text. No Overlap on Crossing: when this option is selected, only one text object is arrayed at the place where curves cross.



SUPERLINESUPERLINESUPERLINESUPE SUPERLINESUPERLINESUPERLINESUPE SUPERLINESUPERLINESUPERLINESUPE SUPERLINESUPERLINESUPERLINESUPE SUPERLINESUPERLINESUPERLINESUPER





# 8. Image

#### 1. Relief on Image

Convert the image into vector object



# 2. Engraving on Image

Use curves in various thickness to represent the shade of color. You can perform the following steps to create engraving effect on image.

# (1) Prepare image

# (2) Create curve group

The spacing between lines in the group should be appropriate (for example, the spacing is 0.2mm). If the spacing is too big, the relief effect is too rough. It is too small, it requires high back end printing techniques.

# (3) Create Engraving

Overlap the curve group and the image in the page, and select these two objects. Select the **Engraving on Image** command under the **Image** menu to open the **Engraving on Image** dialog box. And set the engraving parameters in this opened dialog box.

Max Width: It is the line width of 100% black.

Min Width: It is the line width of 0% black.

**Precision**: It is used to control the precision of the created gradient line. The smaller the parameter, the smoother the created curve will be, however, this takes longer time. Usually, it is appropriate to set it to 0.05mm.

Click **OK** when you complete the setup of the parameters, and the engraving is created, which is at the same position of the original image. Move the image and the original curve group away, and the created engraving appears.

If you want to change the color of the engraving, you can select **Edit > Fill Color** in the menu to open the **Color** dialog box, and set within the box the color parameters for the whole engraving, such as color mode and value.



#### 3. Split Line

#### (1) Create curve group

The spacing between lines in the group should be appropriate (for example, the spacing is 0.2mm). If the spacing is too big, the relief effect is too rough. It is too small, it requires high back end printing techniques.

# (2) Prepare image

#### (3) Create split line

Main line width: is the line width of the main line.

Subline width: is the sub line width of the Subline.

Space: the space of two split line.

**Precision**: It is used to control the precision of the created gradient line. The smaller the parameter, the smoother the created curve will be, however, this takes longer time. Usually, it is appropriate to set it to 0.05mm.

	Solit Line	×
	Spine Enre	
	Main line width	0 15 - mm
	Maint into Maint	0.10 · · · · · · · · · · · · · · · · · · ·
	Code Barrier and date	0.07
	Subline width	10.07 T mm
<u> </u>	Spacing	10.07 - mm
	opuoling	0.07
	D	
	Precision	10.5 - mm
	OK	Preview Cancel
	U.S.	Concor

#### 4. Rasterize

Represents the arrangement of the object by changing the width and (or) size of the object. The object is bigger and the line width is wider at the dark area of the image; it is reverse at the bright area. The steps for creating raster effect are as follows.

#### (1) Prepare image



#### (2) Create curve group

The size of the objects in the group should be appropriate. If the size is too big, the raster effect will be too different from the real image. If it is too small, it takes too long a time to process. Then make a texture.

# (3) Create raster effect

Overlap the curve group and the image in the page, and select these two objects. Select the **Rasterize** command under the **Image** menu to open the **Rasterize** dialog box. And set the raster parameters in this opened dialog box.

**FM**: Check this option to change the size of the object. **Max Size** is the size of the object where the figure brightness is pure black. Min Size is the size of the object where the figure brightness is pure white. Both range from 0 to 100.

**AM**: Check this option to change the line width of the object. **Max Line Width** is the line width of the object where the figure brightness is pure black. **Min Line Width** is the line width of the object where the figure

brightness is pure white.

Click **OK** when you complete the setup of the parameters, and the raster is created at the right side of the original image.

**Note**: You can change the color of the raster through the **Stroke** color parameter of the **Fill and Stroke** dialog box.



#### 5. Multiple Rasterize

Is an enhancement to the **Rasterize** function. With this enhancement, you can use one regular or any number of irregular graphic objects to form a texture by way of auto array or Multi-copy functions, and then use this texture to characterize image.

To apply Multiple Rasterize, perform as follows:

(1) Select together an image object, a background object and a screening object.

The background object can be null, or a group object, or a single object, or a clip object (but must be a graphic object, NOT an image object). Make an image object and two graphic objects selected together, the first graphic object is background object, and the second is screening object.

The screening object can be a group object, or a single object, or a clip object (but must be a graphic object, NOT an image object).

(2) Select the Multiple Rasterize command under the Image menu to open the Multiple Rasterize dialog box.

Background Mode: Options include Standard Matrix, Odd Line Shift Matrix and Even Line Shift Matrix.

Screening Mode: Graphic Blend or Graphic Zoom. When the Graphic Blend is selected, the Screening Level option in the below is activated, with which you can set a screening level (range 1-256). And when Graphic Zoom is selected, the Graphics Scaling Adjustment parameters are activated. You can decide to enable or disable the AM and/or FM zoom mode, and define corresponding size and line width values.

Click **OK** when you complete the setup of the parameters, and the screened graphic is created, which is on the right of the image object.



# 9. Refraction

#### 1. Centro-Radiative Refraction

Can create the radiating effect from the center, as shown in the following figure.

It can simulate the effect a group of lights rotating around a center. First, an open curve serves as the backbone of the refraction, then the curve is rotated and reproduced with the starting point as the center, and the different-direction parallel lines fill the space in the curve. Users can determine the final refraction effect by controlling the groups of the parallel lines, the numbers of each group of parallel lines, direction of the parallel lines. The parallel lines herein may also be named as light or beam (a metaphor to the optical phenomenon) or the texture.

Follow the steps below to create the central radiation refraction:

(1) Select an unclosed path as the backbone line of the refraction, which determines the rotating mode of the refraction as shown in figure below.

(2) Select Tool > Centro-Radiative Refraction to open the Centro-Radiative Refraction dialog box.

(3) Configure the refraction options in the dialog box.

The refraction options include the line groups, beam structure in each group and the generation of cutting line.



Determine the groups in the Light Group Rotation Copy box;

Input the line group numbers in the **copy** box, the sum of which and the total rotating angle of the group should not exceed 360°; Selecting the **Fill up circle by rotation** check box, the system will automatically determine the line groups to ensure full-circle refraction.



Select the Generate divided lines, there will be divided lines between adjacent line groups.



It is most complex and critical to determine the line structure of each group with the following parameters:

**Rotating Angle of Light Group**: Refers to the rotating angle of each light group. The larger is the rotating angle, the greater the area that is covered by the light group. This rotating angle equals to the sum of the rotating angles of each beam in the group.

**Number of Light Beams**: Refers to how many different directions in each group of light beams. When filling in skeleton graphics, it refers to how many groups of light beams.

Rotating angle of Line: change of line direction.

Line Spacing: distance of adjacent lines in each beam (generally below 1mm).

Line Width: width of each beam.

There are two methods for setting up the beam structures of each group:

#### Quickly configure the line group

The width/interval of each beam in one group is the same with equal rotating angles of the beams and the direction gap between adjacent beams.

Click the Speed Generate Line Group tab in the dialog box to configure the beam features.

Rotating Angle of Light Group: set in the field from 0° to 360°, equivalent to the sum of the beam angles.

Number of Light Beams: set in the field from 1 to 100.

**Rotating angle of Line**: direction change. In case of the 3 beams and texture rotating angle of 90°, it means that the line direction from the first beam changes 90°.

Line Spacing: as set in the field from 0.001 to 10.

Line Width: as set in the field from 0.001 to 10.

# Customize the group configuration

Users may configure the line width, line spacing, rotating angle and direction of each beam in one group independently. Switch to the **Light Group Advanced** tab to configure the beams.



The list in the dialog box represents the features of the lines with each row representing one beam and each column representing one feature. The serial number represents the order of the beams, the beam angles constitute the group rotating angle with the texture phase gap representing line direction as the angle gap of adjacent beams. There are also texture interval and texture width.

To change certain parameters, double-click in the target position, and then input the data.

To input the data, right-click, pop out the shortcut menu. Select **Undo** to undo the last operation; select **Cut** to cut the selected data to the clipboard to paste to other data; select **Copy** to copy the selected data for paste; select **Paste** to paste the data on the clipboard to the target position; select **Delete** to delete the selected data; click **Select All** to select all current data.

In addition, right-click to pop up the shortcut menu, select **Copy** to copy the current row, select **Delete** to delete the current row.

Drag the serial-number column to copy the target row.

(4) Click **OK** in the dialog box to generate the refraction effect.
The figure below shows the refraction effects from two beam structures.

## Notes:

(1) In central radiation refraction, users can only select one open path, i.e. one open graphic object instead of any text, group, object, picture and clip mask object.

(2) Users may change the object size of the central radiation refraction by the mouse or modification of the width and height value in the **Object Panel**, or change the color and line width of the central radiation refraction object by modifying the outline and outline properties; This also applies to the concentric circle refraction and parallel line refraction.

## 2. Concentric Circles Refraction

Can create the concentric circular refraction effect as shown by the figure below. the concentric circle refraction also fills in the graphic space by lines. The users can determine the beams in each group, beam direction and the final refraction effect. In contrast, the central radiation refraction will automatically generate the refraction backbone concurrently with the refraction operation, the concentric circle refraction requires the user to design the skeletal figure prior to refraction operation. Similarly, the lines refer to the parallel lines, or textures.

Follow the steps below for concentric circle refraction:

- (1) Create skeletal graphics consisting of a series of closed figures that determine the line-filling position and the refraction shape. The sample skeletal figure can be created in such methods as curve combination and reproduction.
- (2) Select the skeletal figure.

# (3) Select Tool > Concentric Circles Refraction to open the Concentric Circles Refraction dialog box.

(4) Configure the refraction option in the dialog box.

The refraction options consist of the starting beam, beam structure in each group and the filling of all skeletal figures.

	Concentric Circles Refraction			
	Speed Generate Light Group	Group Advanced		
	Number of light beams Botating Angle of Light Group	10 📑 bundle		
ABBBBB	Line Spacing	0.1 mm		
	Line Width	0.1 🛨 mm		
	│ Initiate light beam │ Angle: ○ → degrees	Fill up with repeated light group	sc	
A CONTRACTOR OF THE OWNER	Spacing 0.1 📻 mm	Cancel		
William Ballin				

Select the **Initiate light beam** check box to create the starting beam, i.e. filling the backbone path in the center. Users may select the line direction, line interval and width in the **Angle, Spacing** and **Width** boxes. In case of no selection of the **Initiate light beam** check box, the backbone path in the center will not be filled. However, the user may set the starting angle in the Angle box, based on which other beams will change directions.



Select the **Fill up with repeated light groups** check box, the line group will repeatedly fill in the skeletal figure until it is full. Otherwise, only one designated beam is filled.

Like the central radiation refraction, the concentric circle refraction also fills the graphics with a group of beams, and allows the configuration of the beam structure of each group in the following parameters:

Number of light beams: different directions in each group.

Rotating Angle of Light Group: beam direction change.

Line Spacing: distance of adjacent lines in each beam (generally below 1mm).

Line Width: width of each beam.

Configure the beam structures of each group in the following ways:

#### Quick configuration of the group

The line width/interval of each beam is equal with the equivalent beam direction gap.

Click the Speed Generate Light Group option in the dialog box to configure the beam features.

**Number of light beams;** as set out in the field from 2 to 100 (with user number assumed as 1, the system will automatically generate the refraction with 2 beams).

**Rotating Angle of Light Group**: beam direction change. In case of the starting angle of 0°, 3 beams and 90° texture rotating angle, the system will generate the starting beam angle of 0°, the first beam angle of 30°, the second beam angle of 60°, and then 120° and 150° to 180° with the angle gap of 30° for subsequent beams.

Line Spacing: as set out in the field from 0.001 to 10.

Line Width: as set out in the field from 0.001 to 10.

## Customize the group configuration

Users may configure the line width, line interval, rotating angle and direction of each beam in one group independently. Click the **Light Group Advanced** option in the dialog box, configure the beams.

The list in the dialog box represents the features of the lines with each row representing one beam and each column representing one feature. The serial number represents the order of the beams, the beam angles constitute the group rotating angle with the texture phase gap representing line direction as the angle gap of adjacent beams. There are also texture interval and texture width.

To modify and edit the beam data in the list, please refer to the content of Central Radiation Refraction.

Select the **Copy above setup to Light Group Advanced** button, the data on the **Speed Generate Light Groups** pane will be copied to the list of **Light Group Advanced** pane.

(7) Click **OK** in the dialog box to generate the refraction effect.

The figure shows the refraction effect of quick group configuration and customized group configuration.



**Note**: In concentric circle refraction, the skeletal figure may be a graphic object, or a group object or multiple graphic objects. However, it always consists of multiple closed paths.

# 3. Parallel Lines Refraction

Is similar to concentric circle refraction, but the skeletal figure consists of multiple open curves with the beams to fill the curve space as shown in the figure below.

With the parallel line refraction, one group of beams will fill in the space between the open paths. Users can determine the final refraction effect by controlling the beams of each group and the beam directions. The lines herein also refer to the parallel lines or textures.

Follow the steps below to create parallel line refraction:

(1) Create skeletal graphics consisted of a series of open curves that determine the line-filling position and the refraction shape. The sample skeletal figure can be created in such methods as curve combination and reproduction.

(2) Select the skeletal figure.

(3) Select Tool > Parallel Lines Refraction to open the Parallel Lines Refraction dialog box.

(4) Configure the refraction option in the dialog box.

Select the **Fill up with repeated light groups** check box, the line group will repeatedly fill in the skeletal figure until it is full. Otherwise, only one designated beam is filled.

	Parallel Lines Refraction	×				
	Speed Generate Light Group	Group Advanced				
	Number of light beams	10 📑 bundle				
	Rotating Angle of Light Group	130 芸 degrees				
	Line Spacing	0.1 🕂 mm				
	Line Width	0.1 🛨 mm				
$\geq$	Fill up with repeated light	groups				
	Copy above setup to Light Group Advanced					
/	OK	Cancel				

The att	
Hillettonnna alleffith	
111111111111111111111111111111111111111	

The beam structure of each group has the following parameters:

Number of light beams: different directions in each group.

Rotating Angle of Light Group: beam direction change.

Line Spacing: distance of adjacent lines in each beam (generally below 1mm).

Line Width: width of each beam.

Configure the beam structures of each group in the following ways:

#### Quick configuration of the group

The line width/interval of each beam is equal with the equivalent beam direction gap.

Click the Speed Generate Light Groups option in the dialog box to configure the beam features.

**Number of light beams**: as set out in the field from 2 to 100 (with user number assumed as 1, the system will automatically generate the refraction with 2 beams).

**Rotating Angle of Light Group**: beam direction change. In case of the starting angle of 0°, 3 beams and 90° texture rotating angle, the system will generate the starting beam angle of 0°, the first beam angle of 30°, the second beam angle of 60°, and then 120° and 150° to 180° with the angle gap of 30° for subsequent beams.

Line Spacing: as set out in the field from 0.001 to 10.

Line Width: as set out in the field from 0.001 to 10.

#### Customize the group configuration

Users may configure the line width, line interval, rotating angle and direction of each beam in one group independently. Click the **Light Group Advanced** option in the dialog box, configure the beams.

The list in the dialog box represents the features of the lines with each row representing one beam and each column representing one feature. The serial number represents the order of the beams, the beam angles constitute the group rotating angle with the texture phase gap representing line direction as the angle gap of adjacent beams. There are also texture interval and texture width.

To modify and edit the beam data in the list, please refer to the content of Central Radiation Refraction.

Select the **Copy above setup to Light Group Advanced** button, the data on **Group Quick Create** pane will be copied to the list of **Group Senior Customization** pane.

(5) Click **OK** in the dialog box to generate the refraction effect.

The figure shows the refraction effect of quick group



**Note:** In parallel line refraction, the skeletal figure may be a graphic object, or a group object or multiple graphic objects. However, it always consists of multiple closed paths.

#### 4. Modify Refraction Parameters

After the refraction operation of a graphics, the user may also change the refraction via the **Modify refraction parameters** function as follows:

(1) Select the generated refraction beam group, select **Object > Ungroup**;

(2) Select the target group, enter into **Tool > Modify Refraction Parameters**, change the bevel, interval and outline in the **Modify Refraction Parameters** dialog box;

Modify Refraction Parameters 🛛 🗙					
Line ———					
Obliquity	-74.4952 degrees				
Spacing	0.1 mm				
Width	0.1000000238418 mm				
OK	Cancel				

# (3) Click OK in the dialog box to complete the operation.

**Border Refraction Object:** to pick up graphic refraction outline

Pick up the refraction outline as follows:

(1) Select the generated refraction beam group, select **Object > Ungroup**;

(2) Select the target beam at the edge, click **Tool > Border Refraction Object** to generate the refraction outline.

# 10. Lock-Opening

## Sample1. To hide the Founder logo in the group of lines

1. Create a group of lines and import Founder logo Group of lines

Fill Line	
Line	
Obliquity 0 📩 degrees	
Spacing 0.24 mm	
Width 0.03 🕂 mm	4
Fine-tune 0 🕂 mm	
I ✓ Fill lines in odd overlaps	
OK Preview Cancel	

2. Put the Founder logo above on the group og lines, then do the Relief on Image.

	Relief on Image	
	Angle 90 🐳 degrees	
	Depth 0.01 😴 mm	
	Precision 0.05 mm	
$\mathbf{D}$	Style   C   C   J   OK   Preview   Cancel	

3. Export the group of lines object to EPS format, then make a filem using it.

4. After the object with Relief on Image function is printed, the Founder can't be seen, when the film is put on it, the Founder logo will appear, the result will be the below.



Note:

In order to get the best Lock-Opening effect, it needs to do the calibration using the different depth.

# Sample2. To hide the Founder logo in the latent effect

1. Use Image Contour to import an image, copy, paste and ungroup it, drag the outer contour to the other place.



Founder logo



2. Select the other contour, fill it with black, ungroup and combine it, set the stroke line width is 0.



3. Copy and paste the outer contour object, fill it with line.



4. Import the Founder logo, make it to the appropriate size and put it on the line image do the Relief on Image. Then use the same Founder logo do the other Relief on Image on the current object. Then fill the stroke with the other color.



5. Copy and paste the final effect image, set the Line Width of the stroke to 0.01, make the line thinner. Set the next combined object to with and make it on the middle of the two final effect images, make them center.



#### Sample3. To hide the Founder logo in the image done Engraving on Image

1. Import a black and white image, draw a rectangle which the size is same with the image, fill it with line.

Fill Line		X	
Line			
Obliquity	15 🕂 degr	rees	
Spacing	0.14 • mm		
Width	0.03 <b>*</b> mm		
Fine-tune	0 🔹 mm		
Fill lines	in odd overlaps		
ОК	Preview Cancel		

2. Put the image to the above on the line object, do the Engraving on Image.

	4
Engraving on Image	
Max Width 0.15 🚔 mm	
Precision 0.05 mm	

3. Import the other image for the lock-opening, put it on the smooth area of the above line image. Then do the Relief on Image, fill the result with black color.

Relief on Image	
Angle 105 📩 degrees	A A
Depth 0.02 mm	
Precision 0.05 💼 mm	
	and the first of the second
• ∫ • ∫	And
Double-Channel Style	
OK Preview Cancel	

4. For this sample, the line width of the film need to be modified to the same line width which the hidden object is in.



#### Sample4. To hide the images on the different separations of an image

1. Save Cyan and Magenta separations as a gray file individually, save Yellow and Black as a CMYK file.



2. Do Engrave on Image for Cyan and Magenta image with the different angle.

	Fill Line		×	1	Fill Li	ne			×	l
	Line				Line	e				
	Obliquity	15	÷ degrees		O	bliquity	75	•	degrees	
	Spacing	0.14	÷ mm		Sp	pacing	0.14	•	mm	
	Width	0.03	÷ mm		w	/idth	0.03	-	mm	
	Fine-tune	0	÷ mm		Fi	ne-tune	0	•	mm	
	Fill lines in odd overlaps				-	Fill lines i	n odd overla	ps		
Cyan:	ОК	Preview	Cancel	Magenta:	0	К	Preview	Car	ncel	

3. Use the different hidden images do the Relief on Image for the Cyan and Magenta line object in the different area. Fill the result image using Cyan and Magenta color separately. Put the YK image on the back of the two separation images, see the result.

